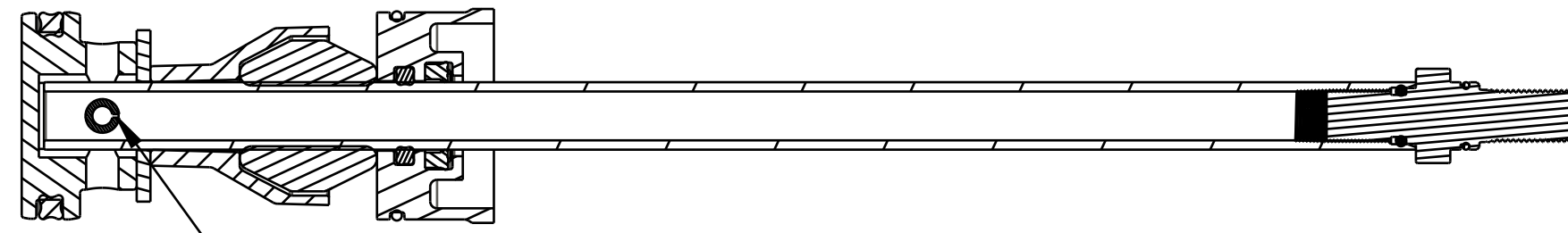


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IMPORTANT:
ORIENT GAP IN PIN TOWARDS
TOPOUT SPACER ±15°

Seals: O-Ring [8.0MM ID x 1.0MM CS] Metric, N-70, Static

234-04-655
Base Stud: Float, 0.305-48 Thread

Seals: O-Ring [6.0mm ID x 1.5mm CS] Metric, N-70, Static

234-04-629
Topout Bumper, FLOAT NA

029-08-060

029-08-022

TORQUE:
50±5 IN LB

GREASE:
THIN LAYER
OF SLICK HONEY

820-02-410-KIT
Service Set: Neg Plate Subassembly, 2018 FLOAT LC NA 2, 32, Short Travel, 1.117 Bore

234-04-738
Topout Spacer, FLOAT NA 2, 0.040" Thick, Aluminum

LOCTITE:
1-2 DROPS
RED 262

NO LOCTITE ON O-RING GLANDS

035-00-212
Seals: Q-Ring [(-212) 0.139 C.S. X 0.859 ID]

222-01-331
Piston, FLOAT NA 2 LC, 32, 1.117 Bore

IMPORTANT:
PRESS PIN UNTIL CENTERED

Shafts:
230-17-001: Shaft, FLOAT Air Spring, NA 2 LC, 80mm
230-17-002: Shaft, FLOAT Air Spring, NA 2 LC, 90mm & Step Cast 100mm
230-17-003: Shaft, FLOAT Air Spring, NA 2 LC, 100mm

060-01-010
Pin: Spring [Ø 0.188 X 0.875 TLG] Spring Steel, Zinc

IMPORTANT:
VERIFY SEAL IS NOT
TWISTED AFTER INSTALL

FOX FOX Factory, Inc. Ph 831-768-1100
130 Hangar Way, Watsonville, CA 95076 USA Fax 831-768-9312

TITLE
2018 32mm 29in 80-100 FLOAT NA2
1.117 Bore Air Shaft Assemblies

SIZE DWG. NO.
C

PLOT SCALE 1:1:1

SHEET 1 OF 1

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