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Damper Shaft Assemblies:
 820-03-334-KIT: 2016 34 26in and 27.5in and 29in FIT4 Damper Shaft Assy, 120 Max Travel
 820-03-469-KIT: 2016 34 26in and 27.5in and 29in FIT4 Damper Shaft Assy

ASSEMBLE 002-02-011 AT THIS LEVEL

TORQUE:
 55±5 IN.LB.

038-01-073
 Retaining Ring: Wire [.280 OD X .024 CS] SS

210-22-920
 Compression Adjust Coupler, F-S, FIT4

029-08-068
 Seals: O-Ring [3.0MM ID x 1.5MM CS] Metric, N-70, Static

820-05-498-KIT
 2018 34 FIT4 F-S Topcap Assy, E18, Black Ano

TORQUE:
 55±5 IN.LB.

207-11-106
 (T) Pressure Tube, 15.5 Bore, 160 Max Travel, FIT4

039-00-243
 Spring: Detent [.138 TLG X .087 OD X 48 lb/in] SS

010-01-012
 Air Valve Parts: Ball [Ø 0.1094] E52100 Grade 25 Steel, Chrome

GREASE:
 THIN LAYER
 OF SLICK HONEY ON BALL

ASSEMBLE THESE PARTS AFTER OIL FILL

COMPRESS DAMPER SHAFT 3IN BEFORE SEALING DAMPER

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FOX		FOX Factory, Inc.		Ph 831-768-1100
		130 Hangar Way, Watsonville, CA 95076 USA		Fax 831-768-9312
TITLE				
2018 34mm 26in/27.5in/29in 120 & 130-160				
F-S FIT4 E18 Cartridge Assemblies				
SIZE	DWG. NO.			
C				
PLOT SCALE .00 : 1		SHEET OF 1		