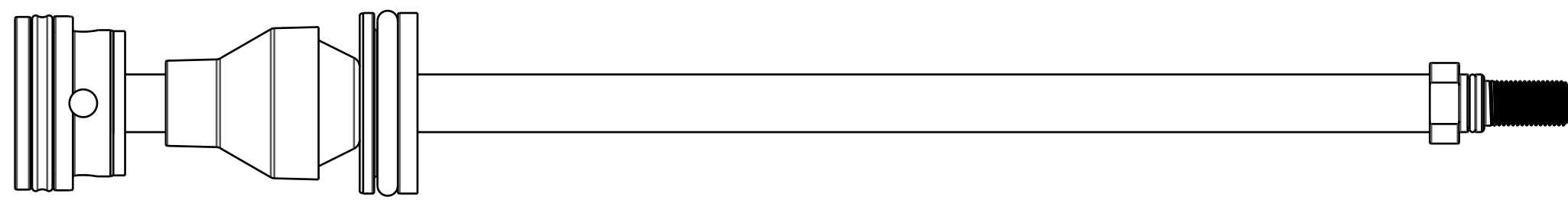


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Seals: O-Ring [8.0MM ID x 1.0MM CS] Metric, N-70, Static

234-04-655  
Base Stud: Float, 0.305-48 Thread

Seals: O-Ring [6.0mm ID x 1.5mm CS] Metric, N-70, Static

029-08-060

029-08-022

TORQUE:  
50±5 IN.LB.

LOCTITE:  
RED 263, 2-3 DROPS  
OR ON FEMALE THREAD

GREASE:  
THIN LAYER  
OF SLICK HONEY

820-02-405-KIT  
Neg Plate Subassembly, FLOAT, 2018 32 Rhythm

IMPORTANT:  
GROOVE FACES  
PISTON

234-04-629

Topout Bumper, FLOAT NA

234-04-739

Topout Spacer, Float, Rhythm

SHAFT

GREASE:  
THIN LAYER  
OF SLICK HONEY

IMPORTANT:  
VERIFY SEAL IS NOT  
TWISTED AFTER INSTALL

018-05-057

Fastener, Standard: Flat Washer [10mm ID X 26 OD]

IMPORTANT:  
PRESS PIN  
UNTIL CENTERED

060-01-010

Pin: Spring [Ø 0.188 X 0.875 TLG] Spring Steel, Zinc

222-01-322

Piston, FLOAT Air Spring, 32 Rhythm, 2018

035-00-212

Seals: Q-Ring [(-212) 0.139 C.S. X 0.859 ID]

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130 Hangar Way, Watsonville, CA 95076 USA Fax 831-768-9312

TITLE  
**2019 32mm Rhythm  
Air Shaft Assemblies**

SIZE DWG. NO.

C

PLOT SCALE | .00 : 1 |

SHEET | OF | 1

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PrøE ASSEM