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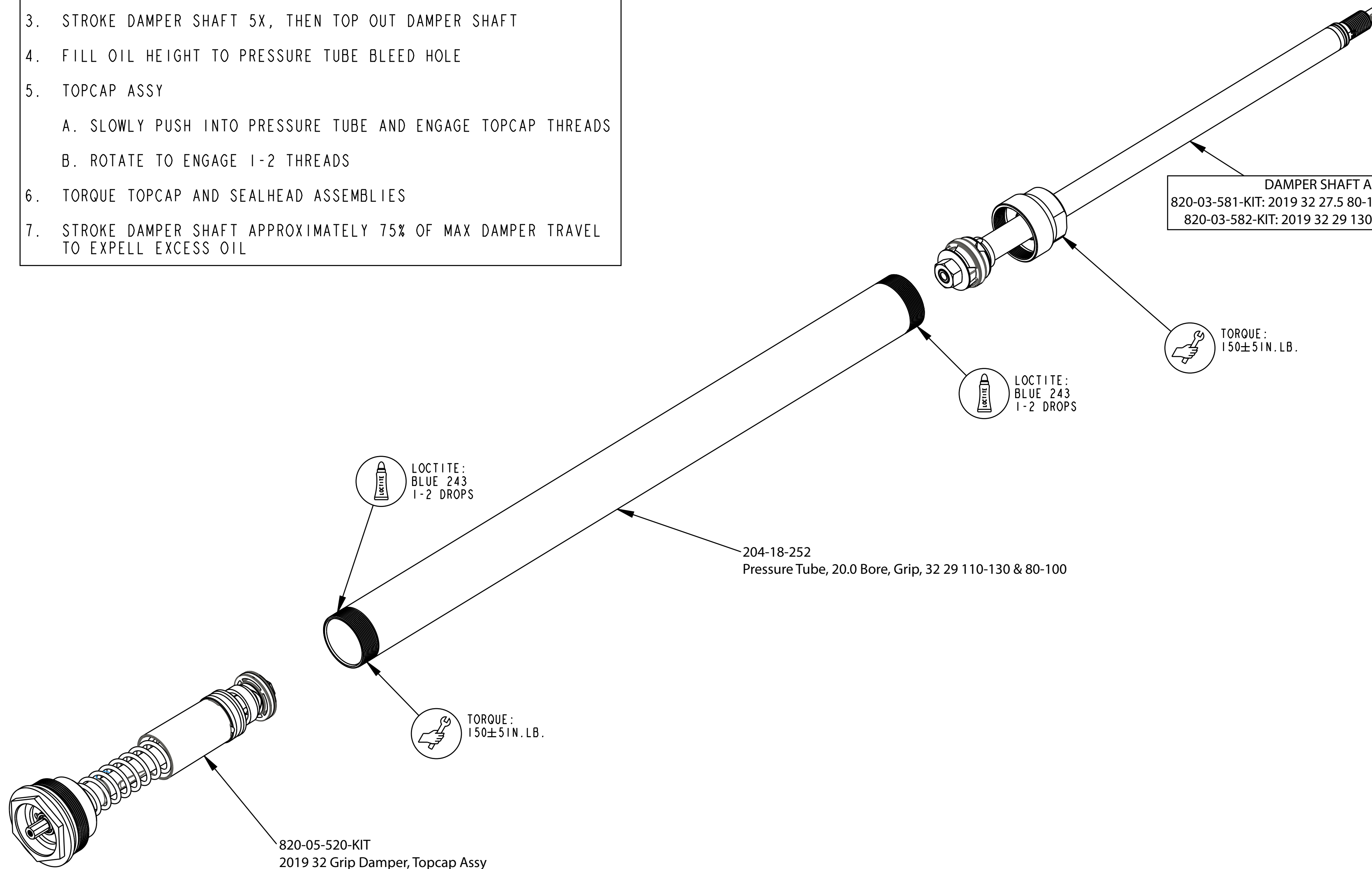
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ASSEMBLY INSTRUCTIONS:

1. ASSEMBLE DAMPER SHAFT ASSEMBLY TO PRESSURE TUBE
2. FILL CARTRIDGE 1/2 FULL WITH OIL
3. STROKE DAMPER SHAFT 5X, THEN TOP OUT DAMPER SHAFT
4. FILL OIL HEIGHT TO PRESSURE TUBE BLEED HOLE
5. TOPCAP ASSY
 - A. SLOWLY PUSH INTO PRESSURE TUBE AND ENGAGE TOPCAP THREADS
 - B. ROTATE TO ENGAGE 1-2 THREADS
6. TORQUE TOPCAP AND SEALHEAD ASSEMBLIES
7. STROKE DAMPER SHAFT APPROXIMATELY 75% OF MAX DAMPER TRAVEL TO EXPELL EXCESS OIL



DAMPER SHAFT ASSEMBLIES:
 820-03-581-KIT: 2019 32 27.5 80-120 Grip Damper Shaft Assy
 820-03-582-KIT: 2019 32 29 130, Grip Damper Shaft Assy

TORQUE:
 150 ± 5 IN. LB.

LOCTITE:
 BLUE 243
 1-2 DROPS

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 BLUE 243
 1-2 DROPS

204-18-252
 Pressure Tube, 20.0 Bore, Grip, 32 29 110-130 & 80-100

TORQUE:
 150 ± 5 IN. LB.

820-05-520-KIT
 2019 32 Grip Damper, Topcap Assy

FOX FOX Factory, Inc. Ph 831-768-1100
 130 Hangar Way, Watsonville, CA 95076 USA Fax 831-768-9312
 TITLE 2019 32mm Rhythm Grip Cartridge Assemblies

SIZE DWG. NO. C
 PLOT SCALE 0.75:1 SHEET 1 OF 1

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