

**AIR SHAFT ASSEMBLIES:**  
 820-02-533-KIT: Air Shaft Assy, 2019, 32 SC, 80mm, FLOAT LC NA 2, 1.132 Bore, AI NP  
 820-02-532-KIT: Air Shaft Assy, 2019, 32 SC, 100mm, FLOAT LC NA 2, 1.132 Bore, AI NP  
 820-02-456-KIT: Air Shaft Assy, 2018, 32, 40mm, FLOAT LC NA 2, 1.132 Bore, SC

241-00-005 Fastener, Custom: Nut, Bottom, R\_RL\_RLC  
 241-01-002-C Fastener, Custom: Crush Washer, Plastic, R\_RL\_RLC

**TORQUE:**  
 50±5 IN.LB.  
 (INTO FORK CHASSIS)

**IMPORTANT:**  
 INSPECT 100% THAT RETAINING RING IS FULLY INSTALLED INTO GROOVE FULL 360°

038-00-144 Retaining Ring: Internal, Smalley HHM-30-S02, Hoopster, 302 SS

234-44-050 Neg Plate Spacer, Float NA 2 LC, 32, 1.132 Bore  
**ONLY USED IN THE AX 40mm TRAVEL FORK**

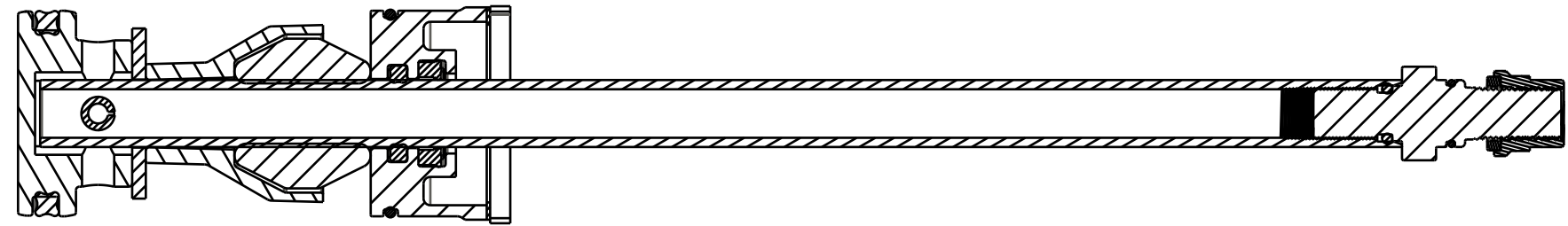
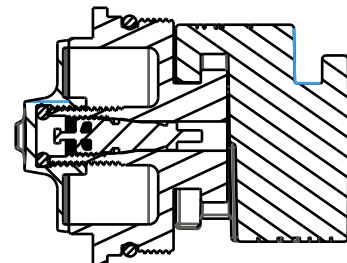
029-03-008 O-Ring (-008) [.070 C.S. X .176 ID]  
 820-05-417-KIT Topcap Assy, 2018, FLOAT LC NA 2, 32, Black, SC

APPLY GREASE AROUND PISTON, ON AIR SHAFT, BETWEEN BUMPER AND NEG PLATE, AND A THIN LAYER ON ENTIRE LENGTH OF PISTON BORE OF UPPER TUBE ID.

234-04-811 Volume Spacer, FLOAT NA 2, 32  
**TORQUE:**  
 220±5 IN.LB.  
 (INTO FORK CHASSIS)

**GREASE:**  
 THIN LAYER OF SLICK HONEY

234-04-881 Air Cap, FLOAT NA 2, 32 & 34, Blue Ano



SECTION A-A

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TITLE  
**2019 32 SC Air Spring Assemblies**

SIZE DWG. NO.  
**C**  
 PLOT SCALE | .00:1 | SHEET | OF |