

4

3

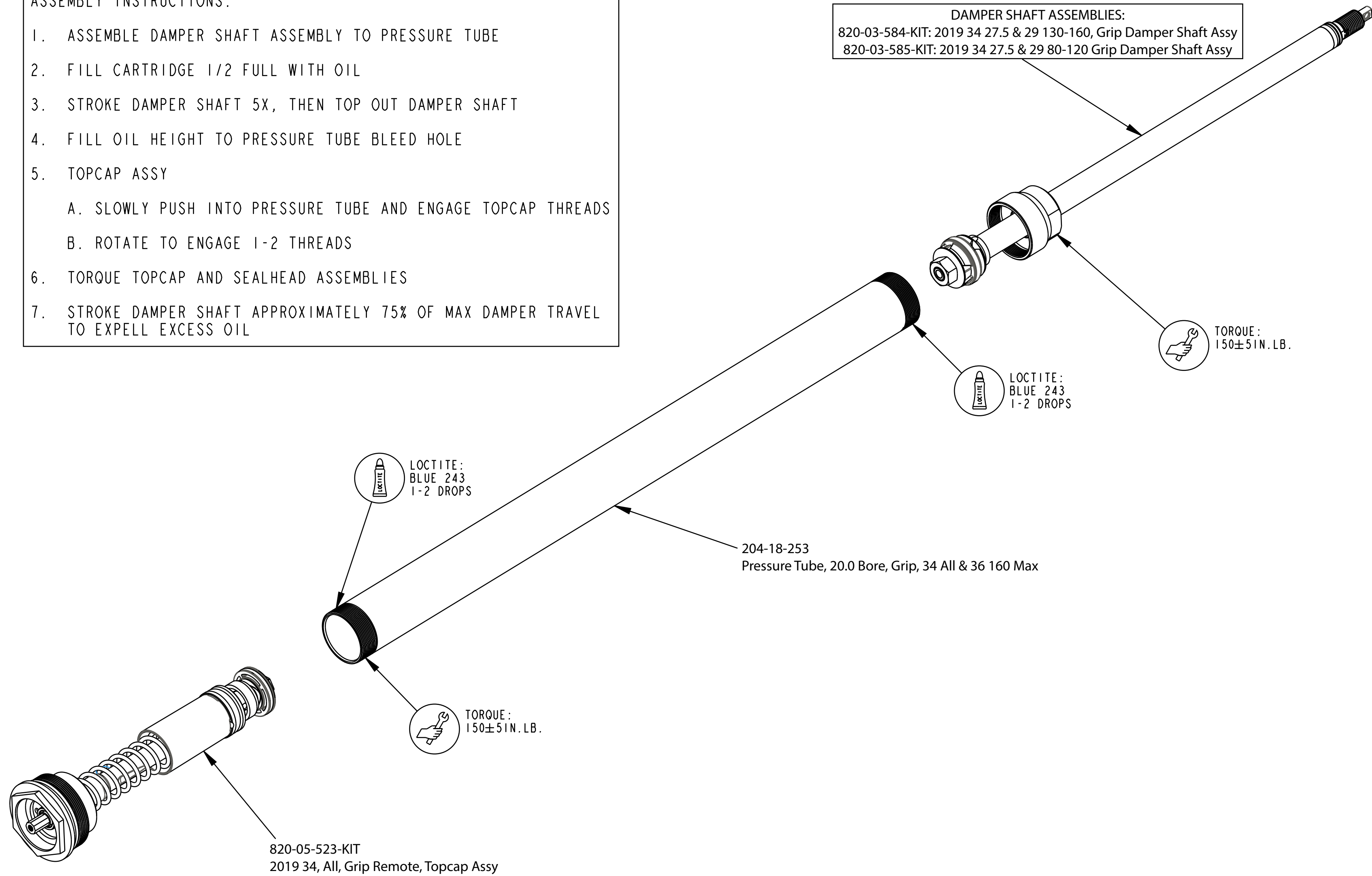
2

1

ASSEMBLY INSTRUCTIONS:

1. ASSEMBLE DAMPER SHAFT ASSEMBLY TO PRESSURE TUBE
2. FILL CARTRIDGE 1/2 FULL WITH OIL
3. STROKE DAMPER SHAFT 5X, THEN TOP OUT DAMPER SHAFT
4. FILL OIL HEIGHT TO PRESSURE TUBE BLEED HOLE
5. TOPCAP ASSY
 - A. SLOWLY PUSH INTO PRESSURE TUBE AND ENGAGE TOPCAP THREADS
 - B. ROTATE TO ENGAGE 1-2 THREADS
6. TORQUE TOPCAP AND SEALHEAD ASSEMBLIES
7. STROKE DAMPER SHAFT APPROXIMATELY 75% OF MAX DAMPER TRAVEL TO EXPELL EXCESS OIL

DAMPER SHAFT ASSEMBLIES:
 820-03-584-KIT: 2019 34 27.5 & 29 130-160, Grip Damper Shaft Assy
 820-03-585-KIT: 2019 34 27.5 & 29 80-120 Grip Damper Shaft Assy



LOCTITE:
 BLUE 243
 1-2 DROPS

204-18-253
 Pressure Tube, 20.0 Bore, Grip, 34 All & 36 160 Max

LOCTITE:
 BLUE 243
 1-2 DROPS

TORQUE:
 150±5 IN. LB.

820-05-523-KIT
 2019 34, All, Grip Remote, Topcap Assy

FOX FOX Factory, Inc. Ph 831-768-1100
 130 Hangar Way, Watsonville, CA 95076 USA Fax 831-768-9312
 TITLE 2019 34 Grip Remote Cartridge Assemblies

SIZE DWG. NO. C
 PLOT SCALE 0.75:1 SHEET 1 OF 1

PROPRIETARY - THIS DOCUMENT CONTAINS CONFIDENTIAL, PROPRIETARY INFORMATION THAT IS FOX PROPERTY. DO NOT DISCLOSE TO OR DUPLICATE FOR OTHERS EXCEPT AS AUTHORIZED BY FOX.

4

3

2

1