



IMPORTANT:
ORIENTATION CRITICAL. PLUNGER
FITS IN COUNTERBORE

241-02-122
FHCS, M3x0.5 x 5MM, Torx, Black Zinc

210-24-435
Lever, 2019 Nude TR

010-01-002
Ball [Ø 0.0938] Steel

039-00-109
Spring: Detent [L.21 TLG X .088 OD] LHW

210-24-436
Cam Follower, 2019 Nude TR

210-24-437
Plunger, 2019, Nude, TR

039-00-492
Spring, Follower Return, 2019 Nude TR

036-02-020
Wiper, Samurai [Ø 1.060 Shaft]

003-09-000
Bearing: Back Up Ring [Ø 1.060 Shaft]

036-01-017
Seal: Chevron, FLOAT Body [Ø 1.060 Shaft]

(003-09-000)
029-00-031
O-Ring (-031) [L.070 C.S. X 1.739 ID]

(029-00-032)

Seals: O-Ring [(-032) .070 C.S. X 1.864 ID] Standard N674-70, Dynamic

NOTE:
SEE TOP LEVEL ASSY DWG
FOR INSTALLATION DETAILS

IMPORTANT:
SURFACES MUST BE FREE
OF DEBRIS FOR PROPER SEAL

GREASE:
THIN LAYER
SLICK HONEY

Seals: O-Ring [3.5mm ID X 1.5mm CS], Metric, N0674-70, Dynamic

Sleeve, (T), 2019, Nude T & TR, LV, Evol, Black Ano

043-15-195
Valve: Check [1.955 OD X 1.540 ID X 0.015 TH]

039-00-491
Spring: Check, 2019 Nude TR

038-01-090
Retaining Ring: Wire [L.062 CS x 1.75 ID]

LOCTITE:
BLUE 243
TWO DROPS
TORQUE:
7±2 IN-LBF

GREASE:
THIN LAYER
HIGH TEMP BLUE

LOCTITE:
BLUE 243
1 DROP
TORQUE:
1.5-2.5 IN-LBF

CHECK:
LARGE END
TOWARDS AIR SLEEVE

231-00-113
Sleeve, 2019 Nude TR

210-30-119
Cam, 2019 Nude TR, Lever

GREASE:
THIN LAYER
SLICK HONEY

CHECK:
ORIENT RETAINING RING SO OPEN
ENDS ARE OPPOSITE OF LEVER

IMPORTANT:
PULL XV SLEEVE AGAINST RING AND ENSURE RING
IS SEATED IN GROOVE FOR FULL 360°

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TITLE
**Sleeve Assemblies: 2019, Nude TR,
Lever, 1.500 Bore, LV, EVOL, Black Ano**

SIZE DWG. NO.
C
PLOT SCALE 1:1 SHEET 1 OF 2