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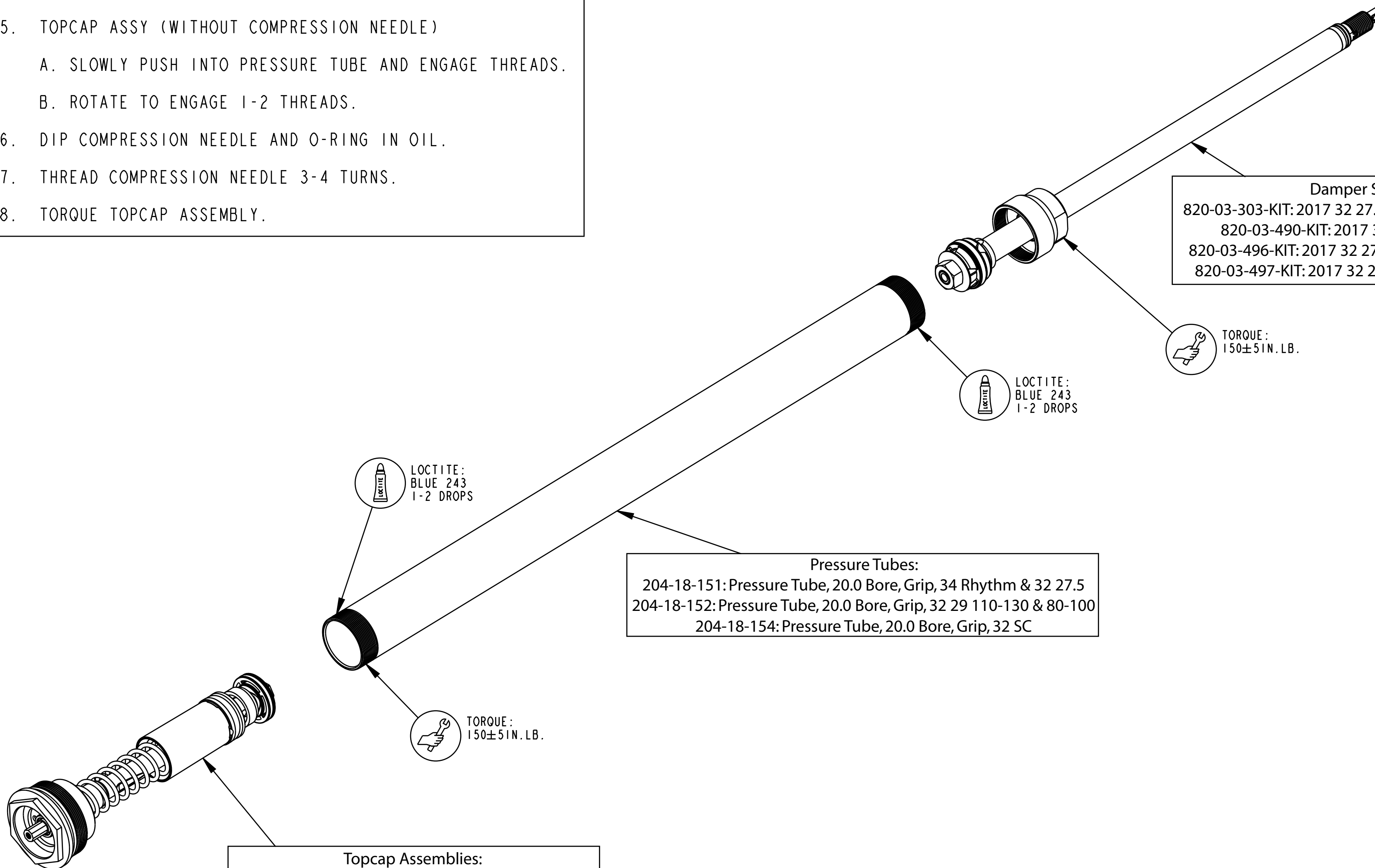
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ASSEMBLY INSTRUCTIONS:

1. ASSEMBLE DAMPER SHAFT ASSEMBLY TO PRESSURE TUBE.
2. FILL CARTRIDGE WITH OIL.
3. STROKE DAMPER SHAFT 5X, THEN TOP OUT.
4. FILL OIL HEIGHT TO PRESSURE TUBE BLEED HOLE.
5. TOPCAP ASSY (WITHOUT COMPRESSION NEEDLE)
 - A. SLOWLY PUSH INTO PRESSURE TUBE AND ENGAGE THREADS.
 - B. ROTATE TO ENGAGE 1-2 THREADS.
6. DIP COMPRESSION NEEDLE AND O-RING IN OIL.
7. THREAD COMPRESSION NEEDLE 3-4 TURNS.
8. TORQUE TOPCAP ASSEMBLY.



Damper Shaft Assemblies:
 820-03-303-KIT: 2017 32 27.5 130-150, Grip Damper Shaft Assy
 820-03-490-KIT: 2017 32 Grip SC Damper Shaft Assy
 820-03-496-KIT: 2017 32 27.5 80-120 Grip Damper Shaft Assy
 820-03-497-KIT: 2017 32 29 80-120 Grip Damper Shaft Assy

Pressure Tubes:
 204-18-151: Pressure Tube, 20.0 Bore, Grip, 34 Rhythm & 32 27.5
 204-18-152: Pressure Tube, 20.0 Bore, Grip, 32 29 110-130 & 80-100
 204-18-154: Pressure Tube, 20.0 Bore, Grip, 32 SC

Topcap Assemblies:
 820-05-446-KIT: 2018 32 SC, Grip, Topcap Assy
 820-05-439-KIT: 2018 32 Grip Damper, Topcap Assy

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TITLE
 2018 32mm 27.5in/29in 80-150
 GRIP P-S Cartridge Assemblies

SIZE DWG. NO.
C
 PLOT SCALE 0.75:1 | SHEET 1 OF 1

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