

ASSEMBLY INSTRUCTIONS:

1. ASSEMBLE DAMPER SHAFT ASSEMBLY TO PRESSURE TUBE
2. FILL CARTRIDGE 1/2 FULL WITH OIL
3. STROKE DAMPER SHAFT 5X, THEN TOP OUT DAMPER SHAFT
4. FILL OIL HEIGHT TO PRESSURE TUBE BLEED HOLE
5. TOPCAP ASSY
 - A. SLOWLY PUSH INTO PRESSURE TUBE AND ENGAGE TOPCAP THREADS
 - B. ROTATE TO ENGAGE 1-2 THREADS
6. TORQUE TOPCAP AND SEALHEAD ASSEMBLIES
7. STROKE DAMPER SHAFT APPROXIMATELY 75% OF MAX DAMPER TRAVEL TO EXPELL EXCESS OIL

820-03-567-KIT
2019 34 SC 27.5 & 29 120 Max, Grip Damper Shaft Assy

TORQUE:
150±5 IN. LB.

LOCTITE:
BLUE 243
1-2 DROPS

204-18-252
Pressure Tube, 20.0 Bore, Grip, 32 29 110-130 & 80-100

LOCTITE:
BLUE 243
1-2 DROPS

TORQUE:
150±5 IN. LB.

820-05-519-KIT
2019 34 Grip Damper, Topcap Assy

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TITLE
2019 34 SC Grip Cartridge Assembly

SIZE DWG. NO.

C

PLOT SCALE 0.75:1

SHEET 1 OF 1

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