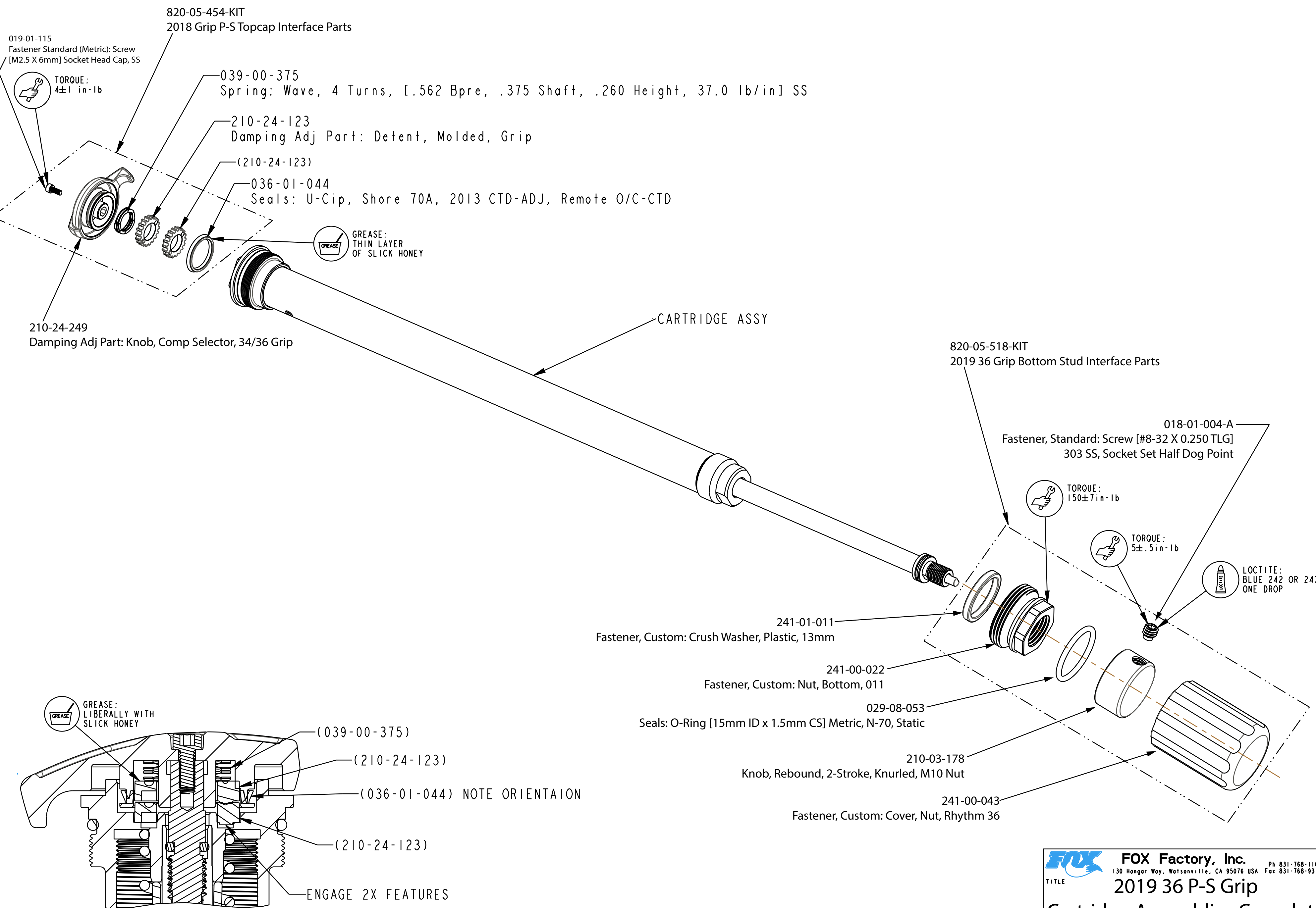


4

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1



019-01-115
Fastener Standard (Metric): Screw
[M2.5 X 6mm] Socket Head Cap, SS

820-05-454-KIT
2018 Grip P-S Topcap Interface Parts

039-00-375
Spring: Wave, 4 Turns, [.562 Bpre, .375 Shaft, .260 Height, 37.0 lb/in] SS

210-24-123
Damping Adj Part: Detent, Molded, Grip

(210-24-123)
036-01-044
Seals: U-Cip, Shore 70A, 2013 CTD-ADJ, Remote O/C-CTD

GREASE:
THIN LAYER
OF SLICK HONEY

210-24-249
Damping Adj Part: Knob, Comp Selector, 34/36 Grip

CARTRIDGE ASSY

820-05-518-KIT
2019 36 Grip Bottom Stud Interface Parts

018-01-004-A
Fastener, Standard: Screw [#8-32 X 0.250 TLG]
303 SS, Socket Set Half Dog Point

TORQUE:
150±7 in-lb

TORQUE:
5±.5 in-lb

LOCTITE:
BLUE 242 OR 243
ONE DROP

241-01-011
Fastener, Custom: Crush Washer, Plastic, 13mm

241-00-022
Fastener, Custom: Nut, Bottom, 011

029-08-053
Seals: O-Ring [15mm ID x 1.5mm CS] Metric, N-70, Static

210-03-178
Knob, Rebound, 2-Stroke, Knurled, M10 Nut

241-00-043
Fastener, Custom: Cover, Nut, Rhythm 36

GREASE:
LIBERALLY WITH
SLICK HONEY

(039-00-375)

(210-24-123)

(036-01-044) NOTE ORIENTAION

(210-24-123)

ENGAGE 2X FEATURES

SECTION A-A
SCALE 2.500

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130 Hangar Way, Watsonville, CA 95076 USA		Fax 831-768-9312	
TITLE 2019 36 P-S Grip			
Cartridge Assemblies Complete			
SIZE	DWG. NO.		
C			
PLOT SCALE	0.75:1	SHEET 1 OF 2	

4

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ProE ASSEM