

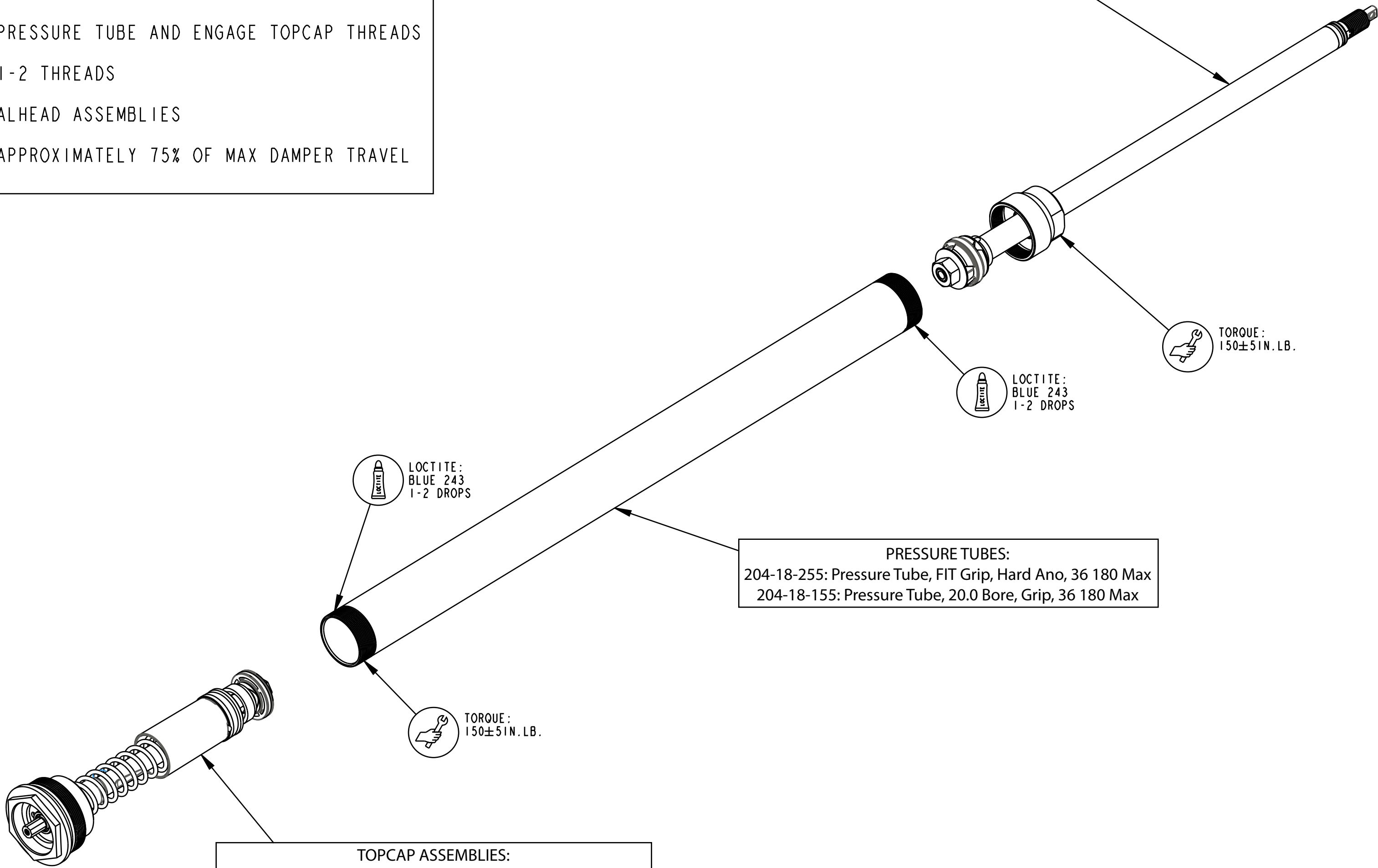
ASSEMBLY INSTRUCTIONS:

1. ASSEMBLE DAMPER SHAFT ASSEMBLY TO PRESSURE TUBE
2. FILL CARTRIDGE 1/2 FULL WITH OIL
3. STROKE DAMPER SHAFT 5X, THEN TOP OUT DAMPER SHAFT
4. FILL OIL HEIGHT TO PRESSURE TUBE BLEED HOLE
5. TOPCAP ASSY
 - A. SLOWLY PUSH INTO PRESSURE TUBE AND ENGAGE TOPCAP THREADS
 - B. ROTATE TO ENGAGE 1-2 THREADS
6. TORQUE TOPCAP AND SEALHEAD ASSEMBLIES
7. STROKE DAMPER SHAFT APPROXIMATELY 75% OF MAX DAMPER TRAVEL TO EXPELL EXCESS OIL

DAMPER SHAFT ASSEMBLIES:
 820-03-593-KIT: 2019 36 180 MAX, Grip E-Bike Damper Shaft Assy
 820-03-568-KIT: 2019 36 180 MAX, Grip Damper Shaft Assy

PRESSURE TUBES:
 204-18-255: Pressure Tube, FIT Grip, Hard Ano, 36 180 Max
 204-18-155: Pressure Tube, 20.0 Bore, Grip, 36 180 Max

TOPCAP ASSEMBLIES:
 820-05-537-KIT: 2019 36, Grip E-Bike Remote, Topcap Assy
 820-05-508-KIT: 2019 36 180 MAX, Grip Remote, Topcap Assy



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TITLE **2019 36 P-S Grip Remote Cartridge Assemblies**

SIZE DWG. NO. **C**

PLOT SCALE 0.75:1 | SHEET 1 OF 1

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