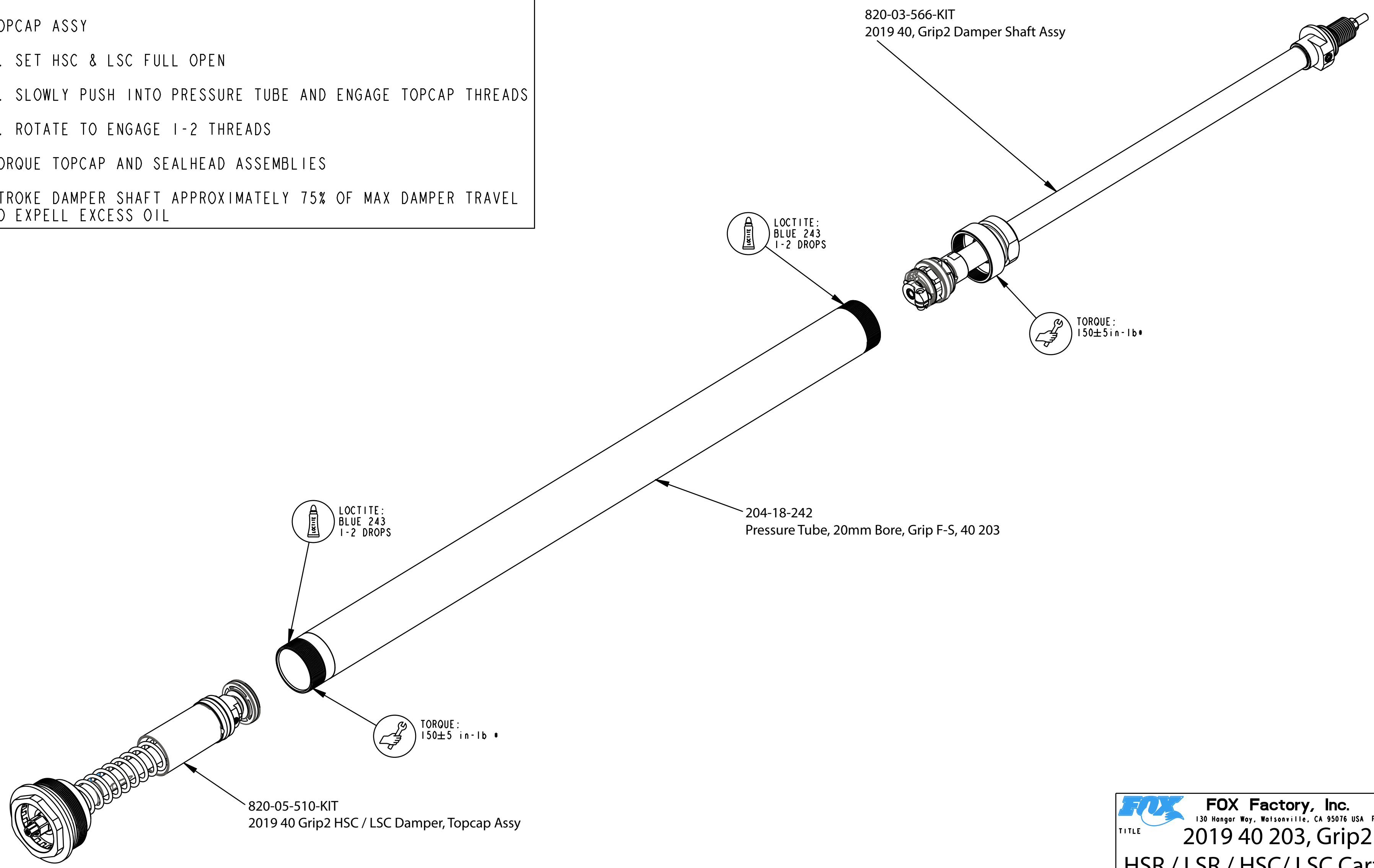


- ASSEMBLY INSTRUCTIONS:
1. ASSEMBLE DAMPER SHAFT ASSEMBLY TO PRESSURE TUBE
  2. FILL CARTRIDGE 1/2 FULL WITH OIL
  3. STROKE DAMPER SHAFT 5X, THEN TOP OUT DAMPER SHAFT
  4. FILL OIL HEIGHT TO PRESSURE TUBE BLEED HOLE
  5. TOPCAP ASSY
    - A. SET HSC & LSC FULL OPEN
    - B. SLOWLY PUSH INTO PRESSURE TUBE AND ENGAGE TOPCAP THREADS
    - C. ROTATE TO ENGAGE 1-2 THREADS
  6. TORQUE TOPCAP AND SEALHEAD ASSEMBLIES
  7. STROKE DAMPER SHAFT APPROXIMATELY 75% OF MAX DAMPER TRAVEL TO EXPELL EXCESS OIL



- PROPRIETARY -  
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TITLE		<b>2019 40 203, Grip2</b>	
		<b>HSR / LSR / HSC/ LSC Cart Assy</b>	
SIZE	DWG. NO.		
<b>C</b>			
PLOT SCALE: 1:1.25		SHEET 1 OF 1	