



FLOAT 3 EVOL FACTORY SERIES OWNERS MANUAL



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NOTICE: THE SNOWMOBILE PICTURED IN THIS MANUAL MAY NOT RESEMBLE YOUR ACTUAL SNOWMOBILE. THE PROCEDURES OUTLINED IN THIS MANUAL WILL INSTRUCT YOU TO MOUNT, SET-UP AND ADJUST THE FOX FLOAT 3 EVOL SHOCK ABSORBER ON YOUR PARTICULAR SNOWMOBILE MODEL.

Reference print standards 604-00-300 rev A

CONGRATULATIONS

Thank you for choosing FOX FLOAT 3 EVOL FACTORY SERIES shock absorbers for your snowmobile. In doing so, we believe that you have chosen the finest suspension products in the world. FOX shocks have been designed, tested and manufactured in the USA for more than 40 years.

As a consumer and supporter of FOX products, you need to be aware of the importance of setting up your shocks correctly to ensure maximum performance. This manual provides step- by-step instructions on how to set-up and maintain your shocks. It is a good idea to keep your proof of purchase with this manual and refer to it for service and warranty issues.

This manual does not contain step-by-step shock rebuild instructions. Rebuilding should be carried out by an authorized FOX service technician.

CONSUMER SAFETY

WARNING: Riding a Snowmobile can be dangerous and can result in DEATH OR SERIOUS INJURY.

Take responsibility for yourself and others seriously, and read the following safety tips:

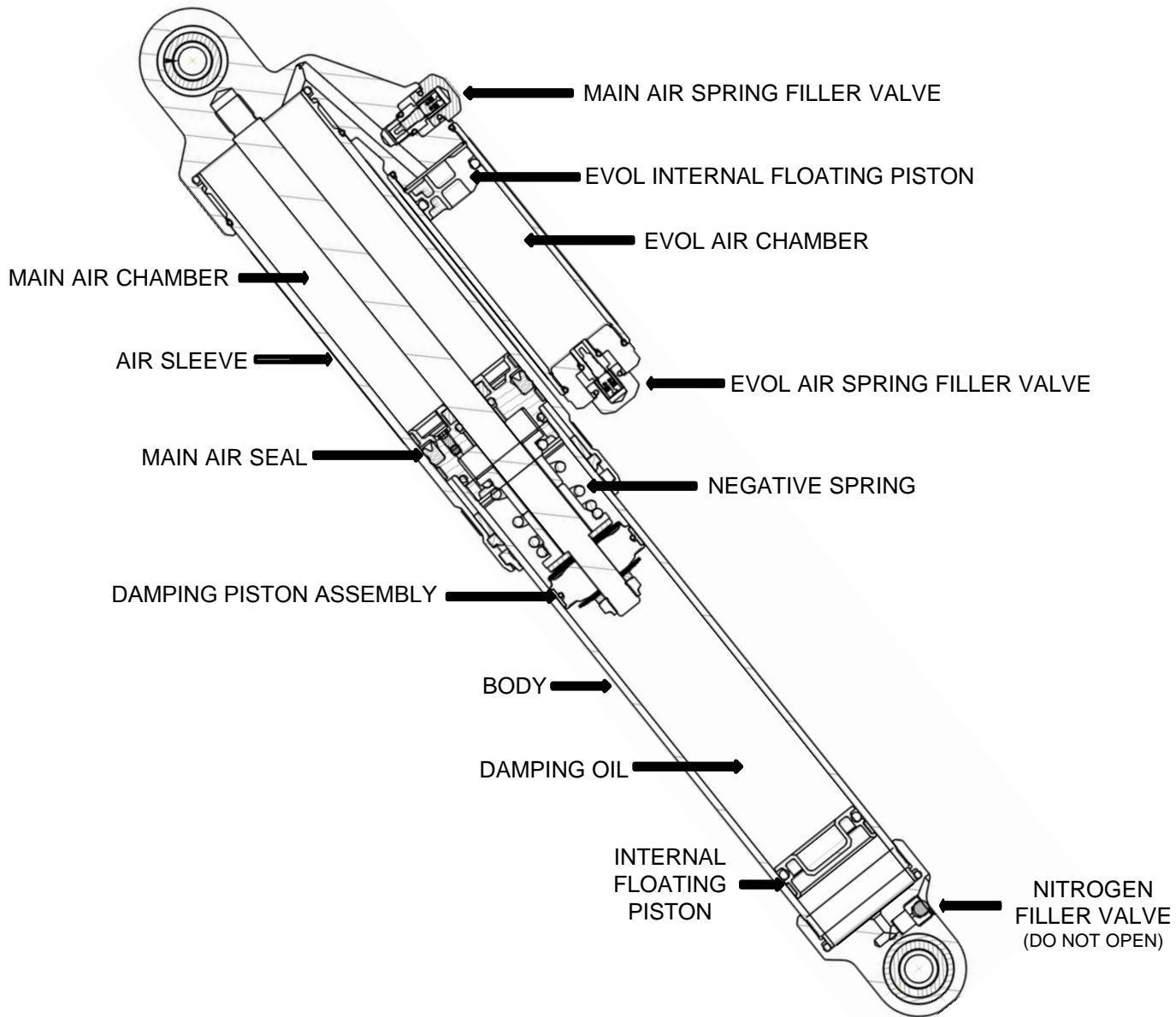
- Keep your vehicle and its suspension systems in optimal working condition.
- Always wear protective clothing, eye protection and a helmet.
- Know your limits and ride within them!

The FOX FLOAT 3 EVOL shock contains a high-pressure nitrogen charge. The shock should only be opened by a FOX technician.

WARNING: Opening a nitrogen pressurized shock can be dangerous and can result in SERIOUS INJURY OR DEATH. NEVER attempt to disassemble the damper of your FLOAT 3 EVOL shock. Do not puncture or incinerate the shock absorber damper portion. Always wear eye protection when installing or adjusting your shock absorber.

UNDERSTANDING THE FLOAT 3 EVOL

FOX FLOAT (FOX Load Optimizing Air Technology) 3 EVOL air shocks are high-performance shock absorbers that use air as springs, instead of heavy steel coil springs or expensive titanium coil springs. Underneath that air sleeve is a high-performance, velocity-sensitive, shimmed damping system. FLOAT 3 EVOL air shock dampers contain high pressure nitrogen gas and FOX high viscosity index shock oil separated by an Internal Floating Piston system. This helps to ensure consistent, fade-free damping in most riding conditions.



FLOAT 3 EVOL shocks are built using 6061-T6 aluminum for lightweight and strength. The chromed damper shaft is super-finished for low friction and long seal life. All of the seals and wipers are engineered specifically for FLOAT 3 EVOL. The damper shaft and seals are contained within the air sleeve, protecting them from dirt, water and ice.

FOX PUMP

Your FLOAT 3 EVOL SERIES shock absorbers are shipped with a FOX dual scale air pump, shown below.



0-300psi Dual Scale Pump P/N 027-00-008

AVAILABLE OPTIONS



0-300psi Digital Pump P/N 027-00-010

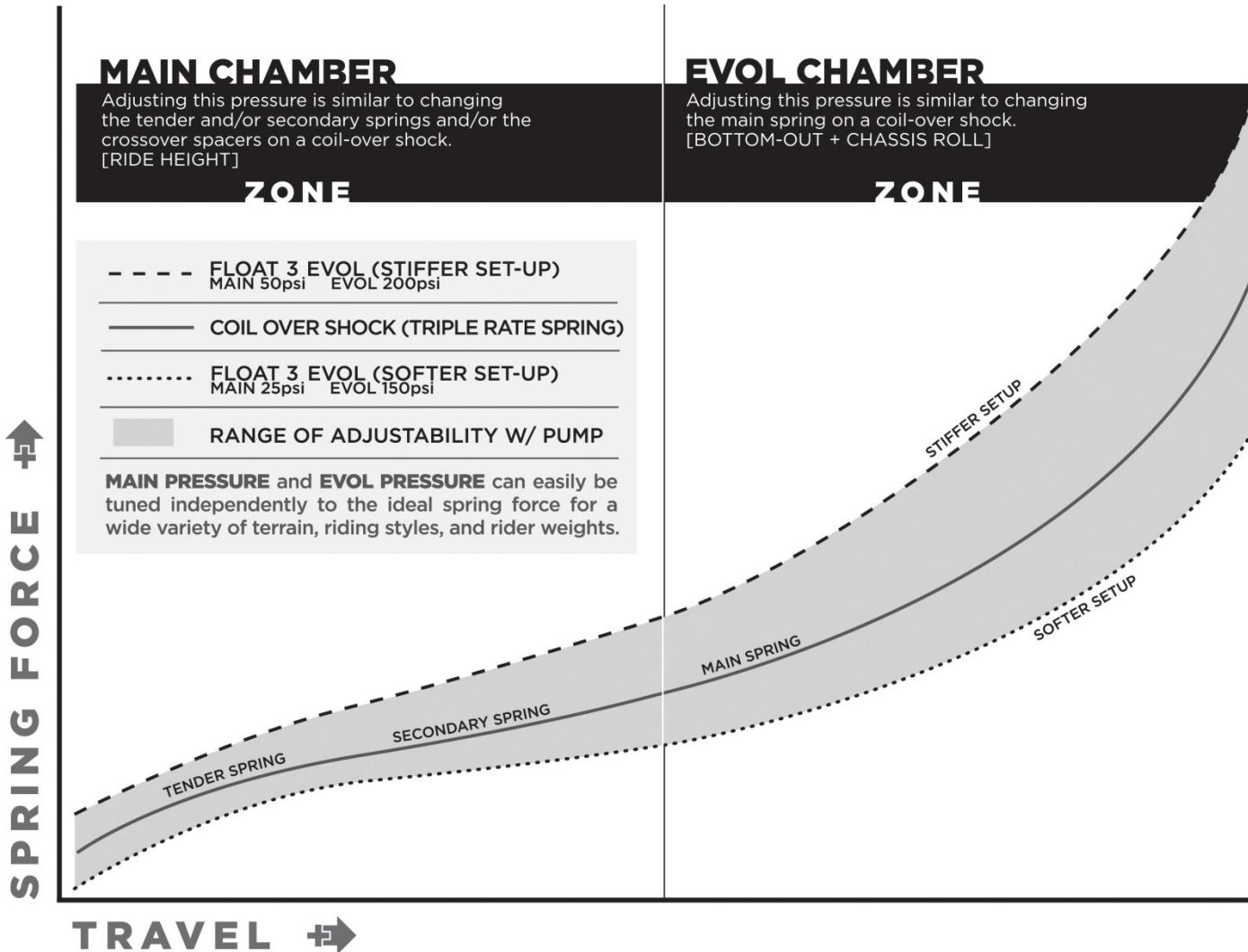


803-00-781 Body Guard Kit, black shown, optional colors available

ADJUSTABLE PROGRESSIVE DUAL-STAGE AIR SPRING

Air springs are not just lightweight they are also progressive. What does that mean? As the graph below shows, during the second half of the shock travel, the spring force builds rapidly. This virtually eliminates any harsh bottoming of the suspension and provides a "bottomless" feel.

With just one pump you can make quick, easy changes to your setup to fine tune your shock's spring curve. Using air, there is an infinite number of spring rates available.



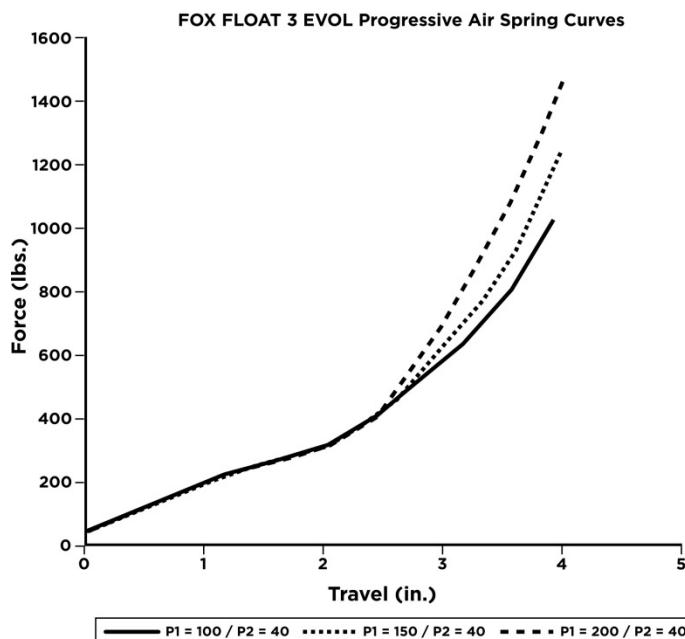
As you can see, by changing the pressures in the **MAIN** air chamber and the **EVOL** air chamber, you can get much softer or much firmer than a coil-over shock without ever having to change out a spring.

Your FLOAT 3 EVOL shocks come in the box ready-to-ride, but we encourage you to follow the procedures outlined in this manual to optimize their performance.

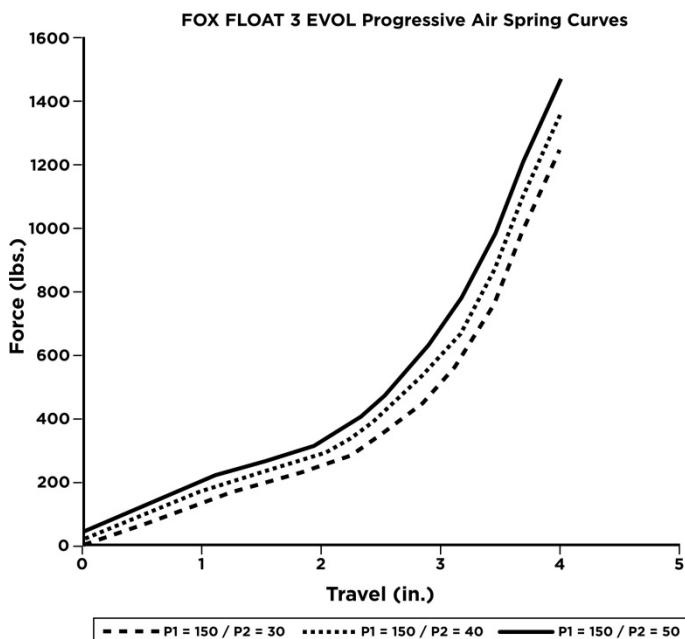
The air pressure in the EVOL air chamber is adjusted to control the vehicle corner roll and bottom-out characteristics in the last 1/3 of shock travel. The pressure in the MAIN air chamber is adjusted to change ride height and the suspension stiffness of the snowmobile.

Reference Air Pressures	EVOL Air Chamber	Main Air Chamber
Mountain/Backcountry	120-150	35-65
Performance/Trail	160-180	35-95
Sno-Cross/X-Country	200-250	100-120

The effects of changing the EVOL air chamber pressure and MAIN air chamber pressure are shown in the graphs below:



Changing EVOL Air Chamber pressure adjusts the bottom-out resistance of the shock.



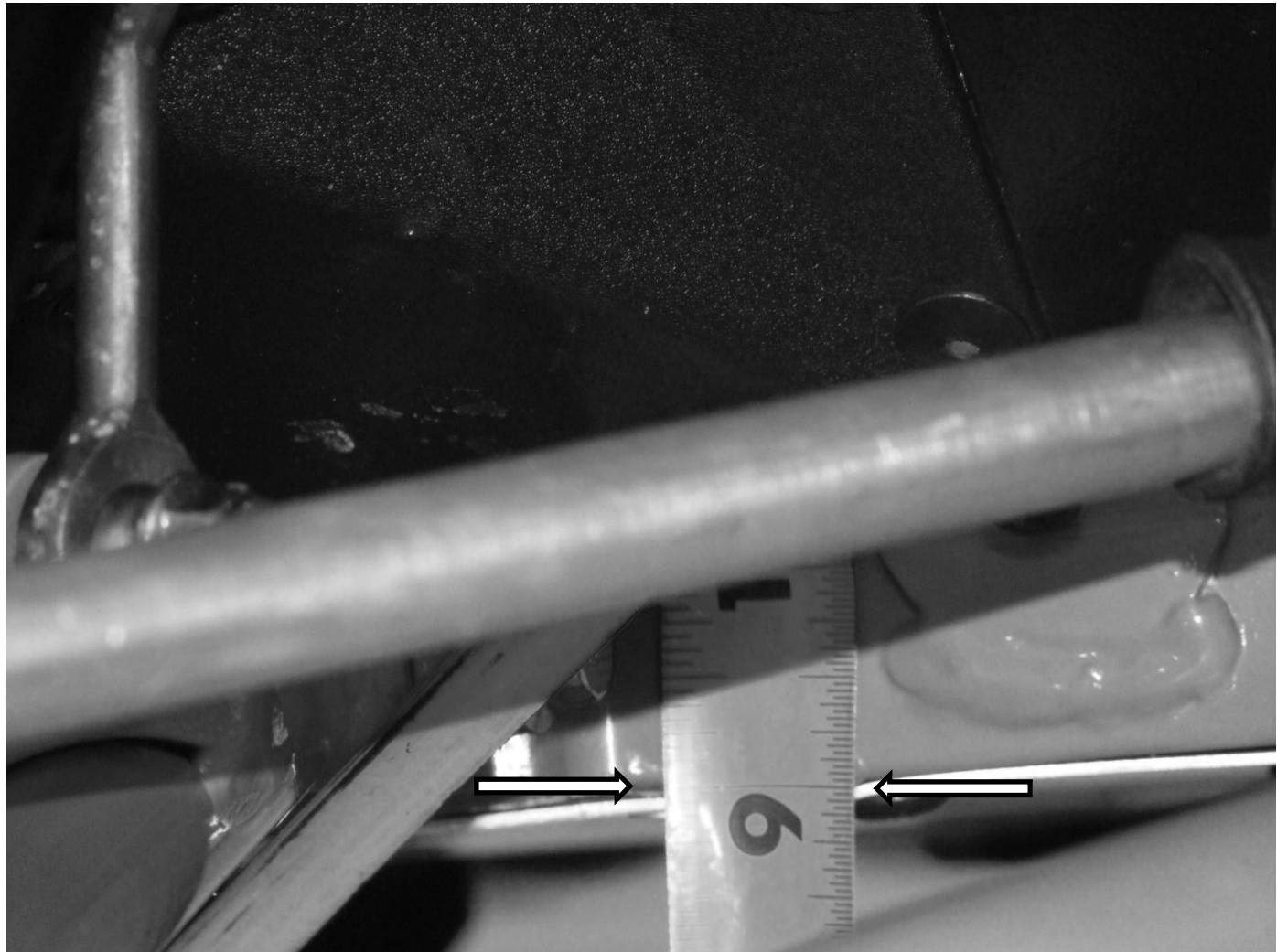
Changing MAIN Air Chamber pressure steadily adjusts the spring curve.

TEMPERATURE DEPENDENCY

The air pressures in the FLOAT 3 EVOL series air shocks are slightly temperature dependent with roughly a 10psi air pressure change over a 100-degree temperature change. Because of this, it is best to set the pressures in temperature conditions close to the ambient temperature anticipated during riding. When temperatures change by more than 30 degrees Fahrenheit—or 17 degrees Celsius—it is recommended that both chamber pressures be reset.

For example, if the temperature outside is 40°F (4°C) and the pressures are set while the snowmobile is in a garage in which the ambient temperature is 70°F (21°C), the shocks will be under-pressurized when taken outside due to the cold air temperature. Therefore, it is imperative that the pressures are reset when the snowmobile/shocks are taken from extreme warm to cold temperatures and vice-versa. Once the pressures are set for a given temperature, they will remain stable throughout the ride.

MEASURE STOCK SETTINGS

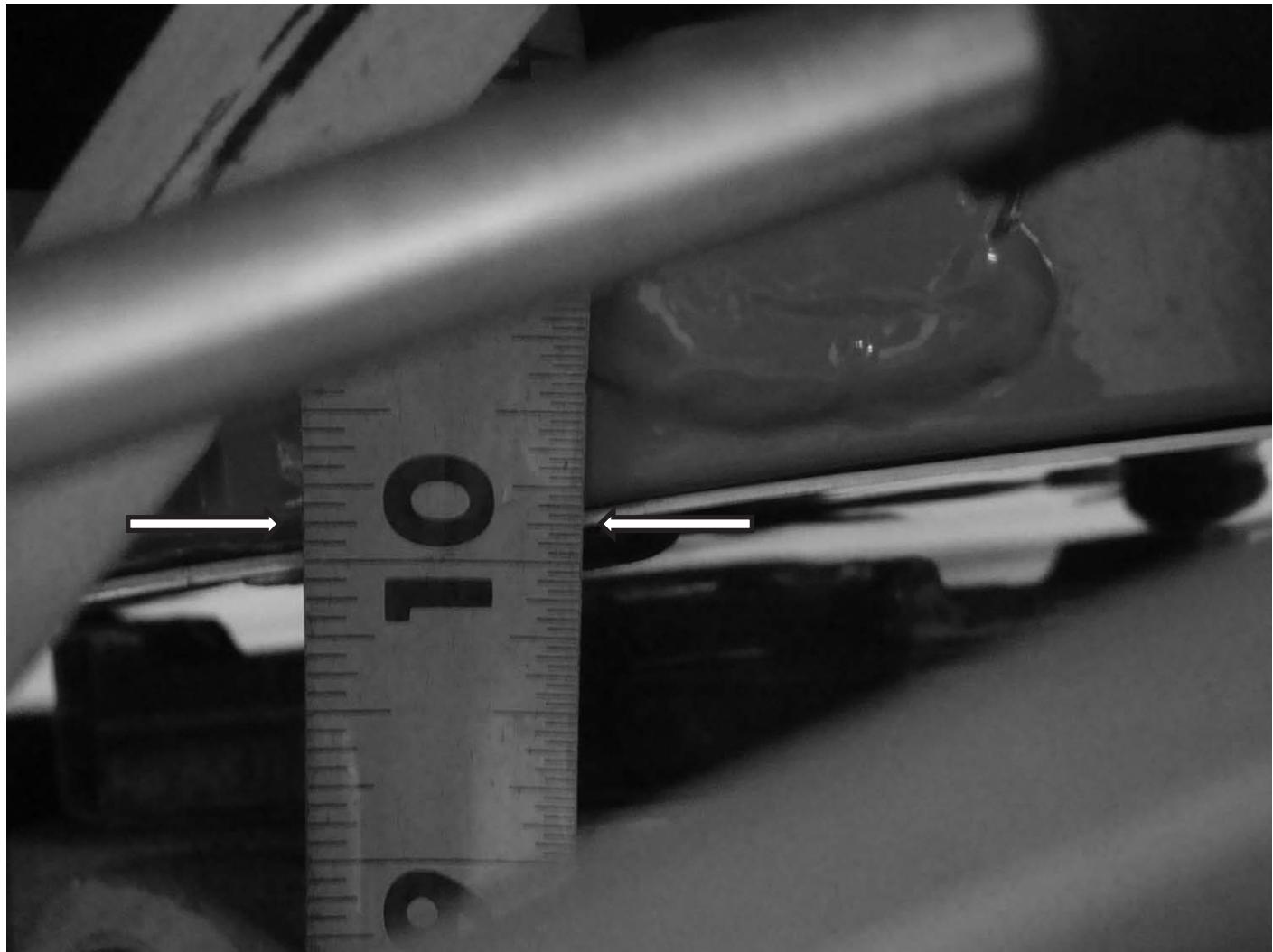


Step 1 BEFORE REMOVING STOCK SHOCK ABSORBERS

Start with the vehicle on a flat surface. Push down on the front bumper 3 times to settle the front end. Measure the ground clearance of the stock vehicle with the rider on board, from the low point or a structural part of the chassis. (Bottom of lower A-Arm mount)

This will be measurement **A = 9.000"** This measurement is known as ride height.

Measure the ride height with the intended rider and gear on board the vehicle.



Step 2 Raise the front end up until the shocks fully extend or the ski is just about to come off the floor.
Re-measure from the previous point on the chassis to the ground.

This will be measurement B (Example **10.125"**) Full Extension

Step 3 B - A = Sag Example 10.125" - 9.000" = 1.125" of Sag

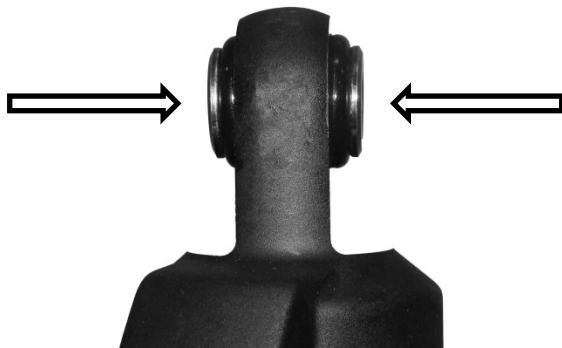
Use this measurement to set up your FOX FLOAT 3 EVOL RC2

Full Extension – Ride Height = Sag

Sag requirement is dependent on your vehicle, rider weight and usage. Sag requirements may vary. Heavier vehicles and riders may require more sag for optimal performance.

INSTALLING YOUR SHOCKS

If you do not have the proper equipment, tools, floor jack or jack stand, torque wrench, ratchet socket set with wrench set and abilities to correctly install your shock, have the shock absorbers installed by a professional technician. Your shock absorbers come supplied with the correct reducers pre-installed to mount them correctly to your vehicle.

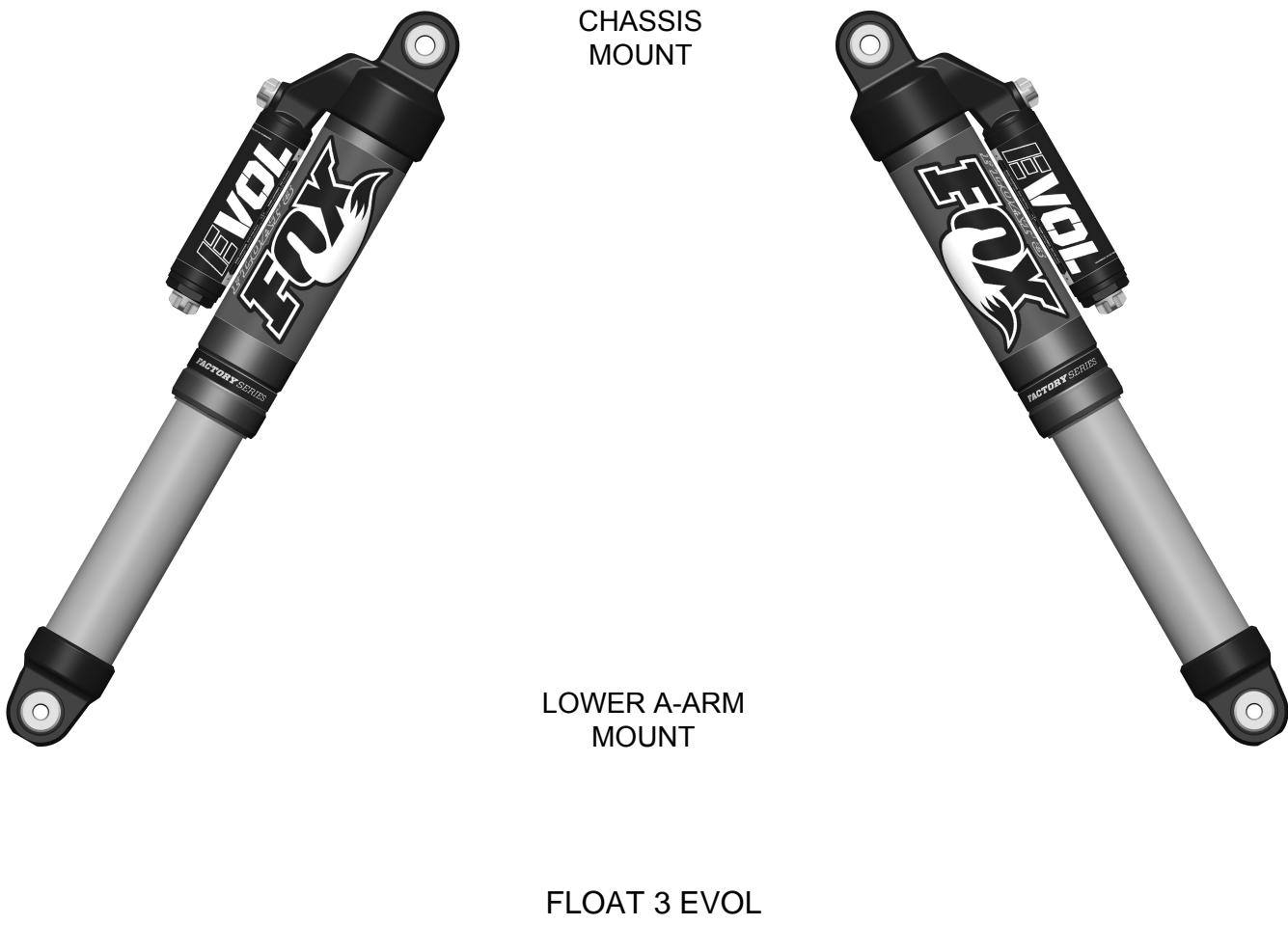


WARNING: CONTACT FOX IF THESE REDUCERS DO NOT FIT CORRECTLY. CORRECT SHOCK MOUNTING IS CRITICAL FOR CORRECT OPERATION AND FOR YOUR SAFETY.



WARNING: DO NOT REMOVE RESERVOIR NITROGEN FILLER CAP OR ATTEMPT TO CHANGE NITROGEN PRESSURE. DAMAGE TO SHOCK ABSORBER CAN OCCUR.

FLOAT 3 EVOL INSTALLATION



FLOAT 3 EVOL

Step 1 Ensure that your snowmobile is safely supported with a floor jack or jack stand with the skis off the ground. The suspension should be fully extended before removing the stock shocks. Install your FLOAT 3 EVOL shock absorbers with the reservoirs oriented as pictured above.

Step 2 Torque the original hardware to the manufacturer's specifications. FOX FLOAT 3 EVOL shocks air chambers do come pre-pressurized, but it is recommended that you check air pressure on initial setup before riding.

FLOAT 3 EVOL SERIES SETUP



Step 1 Ensure that your snowmobile is safely supported with a floor jack or jack stand with the skis off the ground. Remove the EVOL air spring filler cap.

NOTE: ALWAYS SET EVOL CHAMBER AIR PRESSURE BEFORE SETTING MAIN CHAMBER AIR PRESSURE.

Step 2 Thread the pump onto the EVOL air filler valve until it is fully seated and air pressure registers on the pump's high pressure scale.

NOTE: WHEN YOU ATTACH THE PUMP, THE HOSE AND GAUGE WILL FILL WITH AIR FROM THE AIR CHAMBER RESULTING IN A LOWER AIR PRESSURE THAN THE SHOCK WAS ORIGINALLY SET AT, THIS IS NORMAL.

Step 3 Pump the shock up to the desired air pressure setting. You can decrease air pressure by pushing the BLACK-BLEED valve on pump. (WARNING: DO NOT EXCEED 300PSI IN THE EVOL CHAMBER) Pushing the bleed valve halfway down and holding it there will allow air to escape continuously from the pump and shock. Pushing the bleed valve all the way down and releasing it will allow only a small amount of pressure to escape (micro-adjust). When unthreading the pump from the Schrader valve, the sound of air loss is from the pump hose only and not the shock. Your shock pressure will not change.



Step 4 Thread the pump onto the MAIN air filler valve until it is fully seated and air pressure registers on the pumps low pressure scale.

Step 5 Pump the shock up to the desired air pressure setting. You can decrease air pressure by pushing the BLACK-BLEED valve on the pump. (WARNING: DO NOT EXCEED 150PSI IN THE MAIN CHAMBER)

Step 6 Lower the vehicle to the floor and remove the jack. Push down on the front bumper 3 times to settle the front end. With the intended rider and gear onboard, measure the ground clearance from previous measuring point on the chassis. This will be measurement **C (Example 7.0 inches)** Ride Height

Step 7 **B - C = New Sag Example 10.125"- 7.0"= 3.125"of sag**

Step 8 In our example you would have to increase the air chamber pressure to increase ride height and reduce sag by repeating previous steps 4 through 6. However, if the ride height would have been too high and sag too low, you would have to decrease air chamber pressure.

Full Extension – Ride Height = Sag

Step 9 Reinstall the air spring filler valve caps.

TUNING THE FLOAT 3 EVOL

SPRING FORCE

At this point you have set the sag of your vehicle by adjusting the air chamber pressure. Your spring force should be near its optimal setting. If you feel that the front of the vehicle is too low while you are riding, increase the MAIN air chamber pressure by 5psi. If the vehicle is too high, decrease the MAIN air chamber pressure by 5psi.

If you feel that you are passing through your available travel too quickly on big bumps or have too much roll in corners, try increasing the EVOL air chamber pressure by 10 PSI. If you feel that you are not fully utilizing your available travel or the sled does not roll over easy in corners (deep snow powder turns), try decreasing the EVOL air chamber pressure by 10 PSI.

Step 1 Lift the vehicle's front end off the ground.

Step 2 Release the air pressure from the MAIN air chamber.

Step 3 Re-set the EVOL air chamber pressure. (Do not exceed 300 psi)

Step 4 Re-set the MAIN air chamber pressure. (Do not exceed 150 psi)

Step 5 Reinstall air spring filler caps.



*REDEFINE
YOUR LIMITS*

13461 Dogwood Dr
Baxter, MN 56425
1.800.FOX.SHOX
RIDEFOX.COM

TUNING NOTES

MAINTENANCE

PROPER INSPECTION AND MAINTENANCE IS ESSENTIAL TO MAINTAIN THE PERFORMANCE AND RELIABILITY OF YOUR SHOCK ABSORBERS.

You should keep the shock clean and free of dirt, ice and snow.

It is important to keep the shock absorbers clean and free of residue. The Samurai Sealing System in the air sleeve will clean deposits from the shock body and reduce the amount of debris entering the air sleeve. This will add to the main air sleeve seal life. When cleaning the vehicle, avoid using a high-pressure washer near the seals, as this could drive debris inside the shock air sleeve.

The service interval depends on how frequently and severely the snowmobile is ridden. As a guideline, if you race every weekend, you may want to change the oil in your shock at least once during the season. Otherwise, it is generally recommended to service the air sleeves at a minimum of once per year, with complete shock service every 3000 to 5000 miles. FOX or an authorized factory service center can perform these procedures.

SERVICE

Contact FOX Service Center at 1.831.740.4619 or psservicemw@ridefox.com to receive a return authorization number before shipping shocks to one of the following service centers:

WARRANTY

All FOX products have a one-year warranty on defects in materials or workmanship. Please view the full warranty terms and conditions at www.ridefox.com Help Center/Powersports/Warranty or Contact a representative at: 1.800.FOX.SHOX (1.800.369.7469). A service RMA will be issued. Ship the shocks to one of the following service centers:

FOX Powersports Service
130 Hangar Way
Watsonville, CA 95076

FOX Midwest Service Center
13461 Dogwood Drive
Baxter, MN 56425