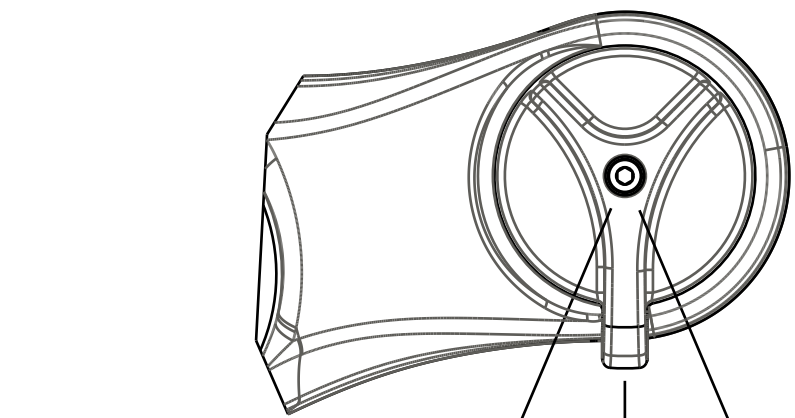


PROPRIETARY
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FINAL TOPCAP AND COMP LEVER INSTALLATION INSTRUCTIONS:

- 1 AFTER OIL INSTALLATION, CYCLING DAMPER SHAFT AND PULLING DAMPER SHAFT TO FULL TOPOUT, INSTALL AND TORQUE TOPCAP ASSEMBLY TO 220 ± 5 IN-LBF.
- 2 GREASE O-RING INSIDE TOPCAP COUNTERBORE WITH THICK LAYER OF FOX BLUE GREASE.
- 3 TORQUE COMPRESSION NEEDLE TO 2.0 IN-LBF TO SEAT SHIMS AND COMP HAT, THEN OPEN 1/4 TURN. DO NOT COMPRESS FORK.
- 4 TORQUE COMPRESSION NEEDLE TO FINAL 8.0 ± 0.8 OZF-IN.
- 5 INSTALL LEVER TO ENGAGE THE OCTAGON OF THE COMP NEEDLE TO WHICHEVER IS CLOSEST TO 6 O'CLOCK WITHIN $\pm 23^\circ$ SPEC. IF THE CLOSEST ENGAGEMENT IS CW, AS THE LEVER IS BEING PUSHED DOWN AND THE TAB GETS CLOSE TO THE CROWN, ROTATE THE LEVER CCW TO THE 6 O'CLOCK POSITION BEFORE PUSHING THE LEVER ALL THE WAY DOWN. INSTALL AND TORQUE THE M2.5 SCREW (019-01-115) TO 11 ± 3 IN-LBF.



$+23^\circ$
(MAX CW LEVER
INSTALL POSITION)

-23°
(MAX CCW LEVER
INSTALL POSITION)

2 GREASE:
AFTER O-RING IS INSTALLED, APPLY THICK
LAYER OF FOX BLUE GREASE

3 4 TORQUE:
 8.0 ± 0.8 OZF-IN
(SEE INSTRUCTIONS ABOVE)

1 TORQUE:
 220 ± 5 IN-LBF
(INTO FORK CHASSIS)

GREASE:
THIN LAYER
OF SLICK HONEY

5 TORQUE:
 11 ± 3 IN-LBF

157cc of 5wt. Teflon Infused Oil in Damper

820-05-625-KIT
2020 Marzocchi Z2 34 RAIL Topcap Comp Assy, Black Ano

Seals: O-Ring [22.5mm X 1.5mm CS] Metric, N-70, Static

Compression Lever, 2020 Marzocchi Z2 (34)

Fastener Standard (Metric): Screw [M2.5 X 6mm] Socket Head Cap, SS

820-05-614-KIT
2020 Marzocchi Z2 34 Rail Topcap Interface parts

820-03-626-KIT
2020 Marzocchi Z2 34 RAIL 100-150 Damper Shaft Assy Complete

GREASE:
THIN LAYER
OF SLICK HONEY

Retaining Ring: Internal, Smalley HHM-31-S02, Hoopster, 302 SS

Fastener, Custom: M8x1.0 Fine Thread Flanged Lock Nut

Rebound Knob, 2020 Marzocchi Z2 Rail Damper

Fastener, Standard: Screw [#8-32 X 0.250
TLG] 303 SS, Socket Set Half Dog Point

820-05-615-KIT
2020 Marzocchi Z2 34 Rail Bottom Stud Interface Parts

GREASE:
THIN LAYER
OF SLICK HONEY

IMPORTANT:
INSPECT 100% THAT RETAINING RING
IS FULLY INSTALLED INTO GROOVE FULL 360°

TORQUE:
 50 ± 5 IN-LBF
(INTO FORK CHASSIS)

TORQUE:
 5.0 ± 0.5 IN-LBF

038-00-189



2020 Marzocchi Z2 34 Rail 100-150 Travel Cart Assy Complete	
SIZE C	PART NO. 820-18-279-KIT
PLOT SCALE 1:1	SHEET 1 OF 1