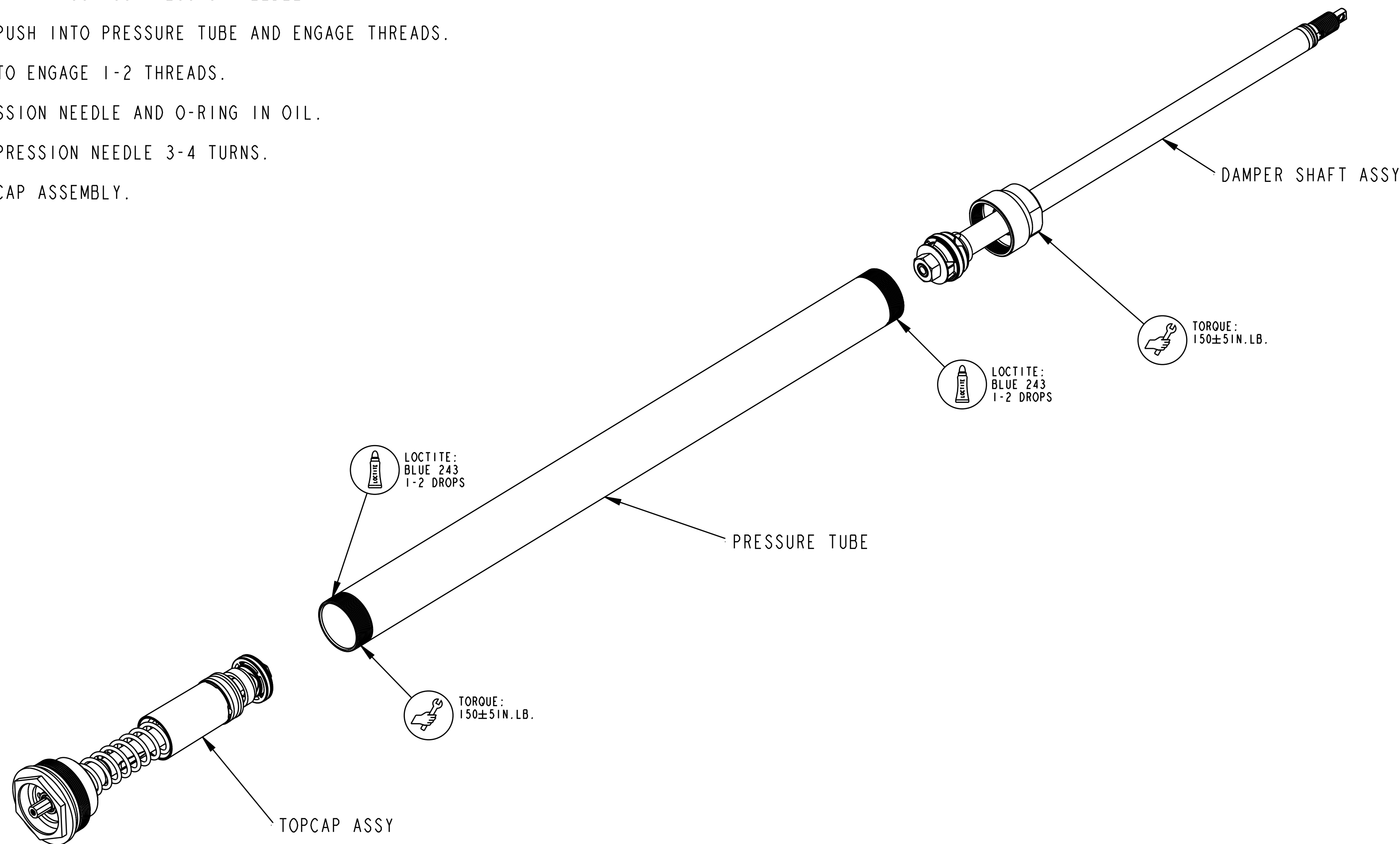


ASSEMBLY INSTRUCTIONS:

1. ASSEMBLE DAMPER SHAFT ASSEMBLY TO PRESSURE TUBE.
2. FILL CARTRIDGE WITH OIL.
3. STROKE DAMPER SHAFT 5X, THEN TOP OUT.
4. FILL OIL HEIGHT TO PRESSURE TUBE BLEED HOLE.
5. TOPCAP ASSY (WITHOUT COMPRESSION NEEDLE)
  - A. SLOWLY PUSH INTO PRESSURE TUBE AND ENGAGE THREADS.
  - B. ROTATE TO ENGAGE 1-2 THREADS.
6. DIP COMPRESSION NEEDLE AND O-RING IN OIL.
7. THREAD COMPRESSION NEEDLE 3-4 TURNS.
8. TORQUE TOPCAP ASSEMBLY.



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TITLE **CARTRIDGE, 2017 GRIP**

SIZE DWG. NO. **C**  
 PLOT SCALE 0.75:1 SHEET 1 OF 1

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