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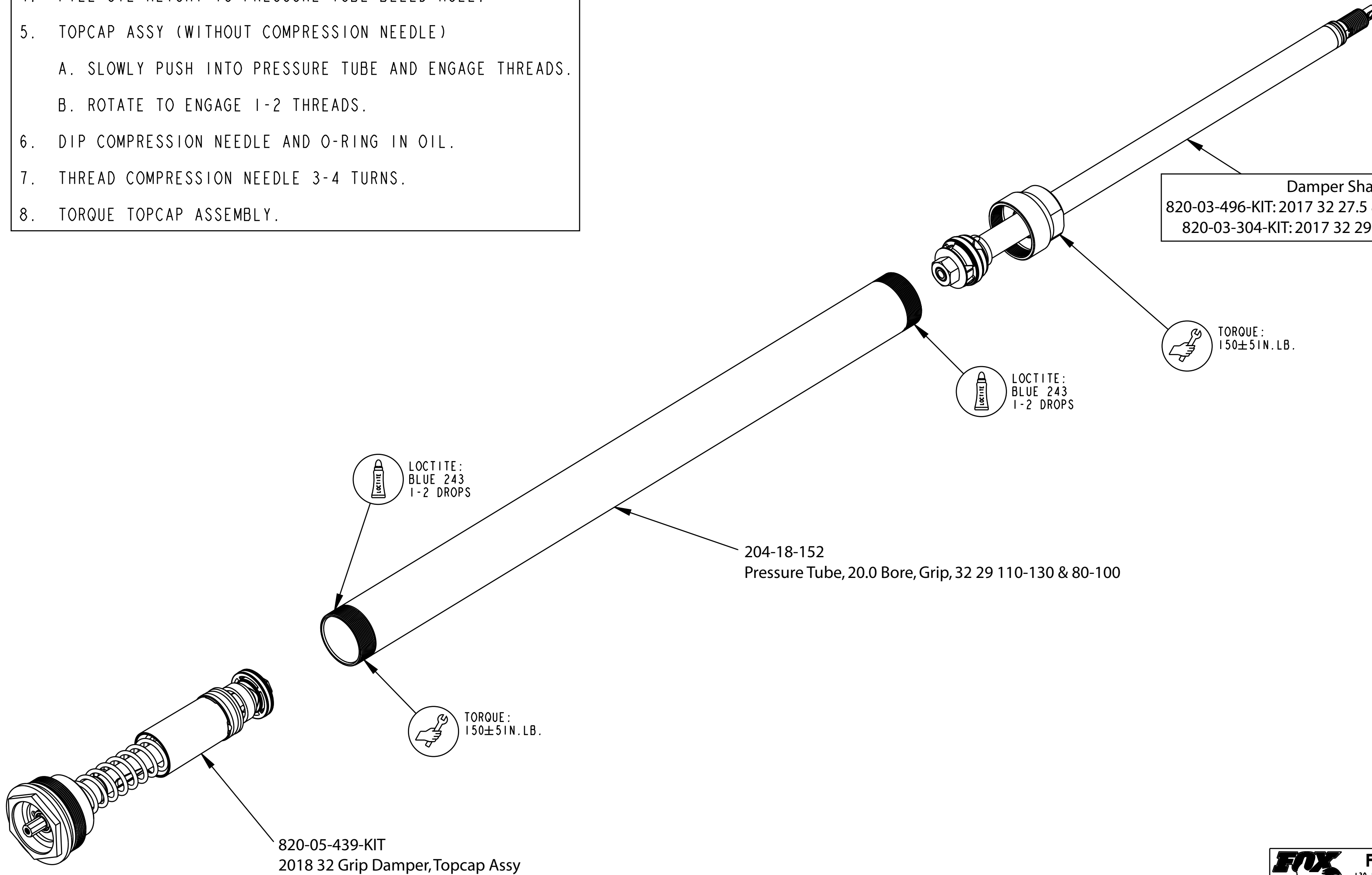
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ASSEMBLY INSTRUCTIONS:

1. ASSEMBLE DAMPER SHAFT ASSEMBLY TO PRESSURE TUBE.
2. FILL CARTRIDGE WITH OIL.
3. STROKE DAMPER SHAFT 5X, THEN TOP OUT.
4. FILL OIL HEIGHT TO PRESSURE TUBE BLEED HOLE.
5. TOPCAP ASSY (WITHOUT COMPRESSION NEEDLE)
 - A. SLOWLY PUSH INTO PRESSURE TUBE AND ENGAGE THREADS.
 - B. ROTATE TO ENGAGE 1-2 THREADS.
6. DIP COMPRESSION NEEDLE AND O-RING IN OIL.
7. THREAD COMPRESSION NEEDLE 3-4 TURNS.
8. TORQUE TOPCAP ASSEMBLY.



Damper Shaft Assemblies:
 820-03-496-KIT: 2017 32 27.5 80-120 Grip Damper Shaft Assy
 820-03-304-KIT: 2017 32 29 130, Grip Damper Shaft Assy

LOCTITE:
 BLUE 243
 1-2 DROPS

TORQUE:
 150±5 IN. LB.

LOCTITE:
 BLUE 243
 1-2 DROPS

204-18-152
 Pressure Tube, 20.0 Bore, Grip, 32 29 110-130 & 80-100

TORQUE:
 150±5 IN. LB.

820-05-439-KIT
 2018 32 Grip Damper, Topcap Assy

FOX FOX Factory, Inc. Ph 831-768-1100
 130 Hangar Way, Watsonville, CA 95076 USA Fax 831-768-9312

TITLE
 2018 32mm 27.5in/29in 80-120
 Rhythm GRIP Cartridge Assemblies

SIZE DWG. NO.
C
 PLOT SCALE 0.75:1 SHEET 1 OF 1

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