



019-01-115  
Fastener Standard (Metric): Screw, Socket Head, M2.5 X 8

TORQUE:  
4±1 IN. LB.

210-03-222  
Damping Adj Part: Knob, Comp Selector, Grip 32, Forged

039-00-375  
Spring: Wave, 4 Turns, [.562 Bore, .375 Shaft, .260 Height, 37.0 lb/in] SS

210-24-123  
Damping Adj Part: Detent, Molded, Grip

(210-24-123)

036-01-044  
Seals: U-Cup, Shore 70A, 2013 CTD-ADJ, Remote Fit-CTD and Remote O/C-CTD

GREASE:  
THIN LAYER  
OF SLICK HONEY

820-05-411-KIT  
2017 / 18 Grip 32 Topcap Interface Parts

GREASE:  
LIBERALLY WITH  
SLICK HONEY

(039-00-375)

(210-24-123)

(036-01-044) NOTE ORIENTAION

(210-24-123)

ENGAGE 2X FEATURES

SECTION A-A  
SCALE 2.500

CARTRIDGE ASSY

241-01-002-C  
Fastener, Custom: Crush Washer, Plastic, R\_RL\_RLC

241-00-005  
Fastener, Custom: Nut, Bottom, R\_RL\_RLC

Rebound Knobs:  
210-24-032: Knob, Rebound Adjust, Grip Extruded, Red, 29  
210-22-726: Knob: Rebound Adjust, Extruded, Red, Grip

TORQUE:  
5.0±0.5 IN. LB.

LOCTITE:  
BLUE 242 OR 243  
ONE DROP

241-01-002-C  
Fastener, Custom: Crush Washer, Plastic, R\_RL\_RLC

241-00-005  
Fastener, Custom: Nut, Bottom, R\_RL\_RLC

SC Bottom Stud Interface Parts:  
820-05-228-KIT: 2017 FIT4 Bottom Stud Interface Parts, 32, SC, 29in Fork  
820-05-239-KIT: 2017 FIT4 Bottom Stud Interface Parts, 32, SC, 27.5in Fork

Bottom Stud Interface Parts:  
820-05-326-KIT: 2017 34 29in Grip Bottom Stud Interface Parts  
820-05-374-KIT: 2017 Grip Bottom Stud Interface Parts

029-08-005  
Seals: O-Ring [10.0MM ID x 2.0MM CS] Metric, N-70, Static

SC Rebound Knobs:  
210-24-089: Knob: Rebound Adj, Extruded, FIT4 Lightweight, 29in Fork  
210-24-178: Knob: Rebound Adj, Extruded, FIT4 Lightweight, 29in Fork, Long

TORQUE:  
50  
(IN-LB)

018-01-004-A  
Fastener, Standard: Screw [#8-32 X 0.250 TLG] 303 SS, Socket Set Half Dog Point

REFERENCE ONLY  
(FOR INSTALLATION  
INTO FORK)

TORQUE:  
50  
(IN-LB)

REFERENCE ONLY  
(FOR INSTALLATION  
INTO FORK)

IMPORTANT:  
INSTALL O-RING IN THIS LOCATION

LOCTITE:  
BLUE 242 OR 243  
ONE DROP

TORQUE:  
5.0±0.5 IN. LB.

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**FOX** FOX Factory, Inc. Ph 831-768-1100  
130 Hongor Way, Watsonville, CA 95076 USA Fax 831-768-9312

TITLE  
2018 32mm 27.5in/29in 80-150  
GRIP P-S Cartridges Complete

SIZE DWG. NO.  
C  
PLOT SCALE 0.75:1 SHEET 1 OF 2