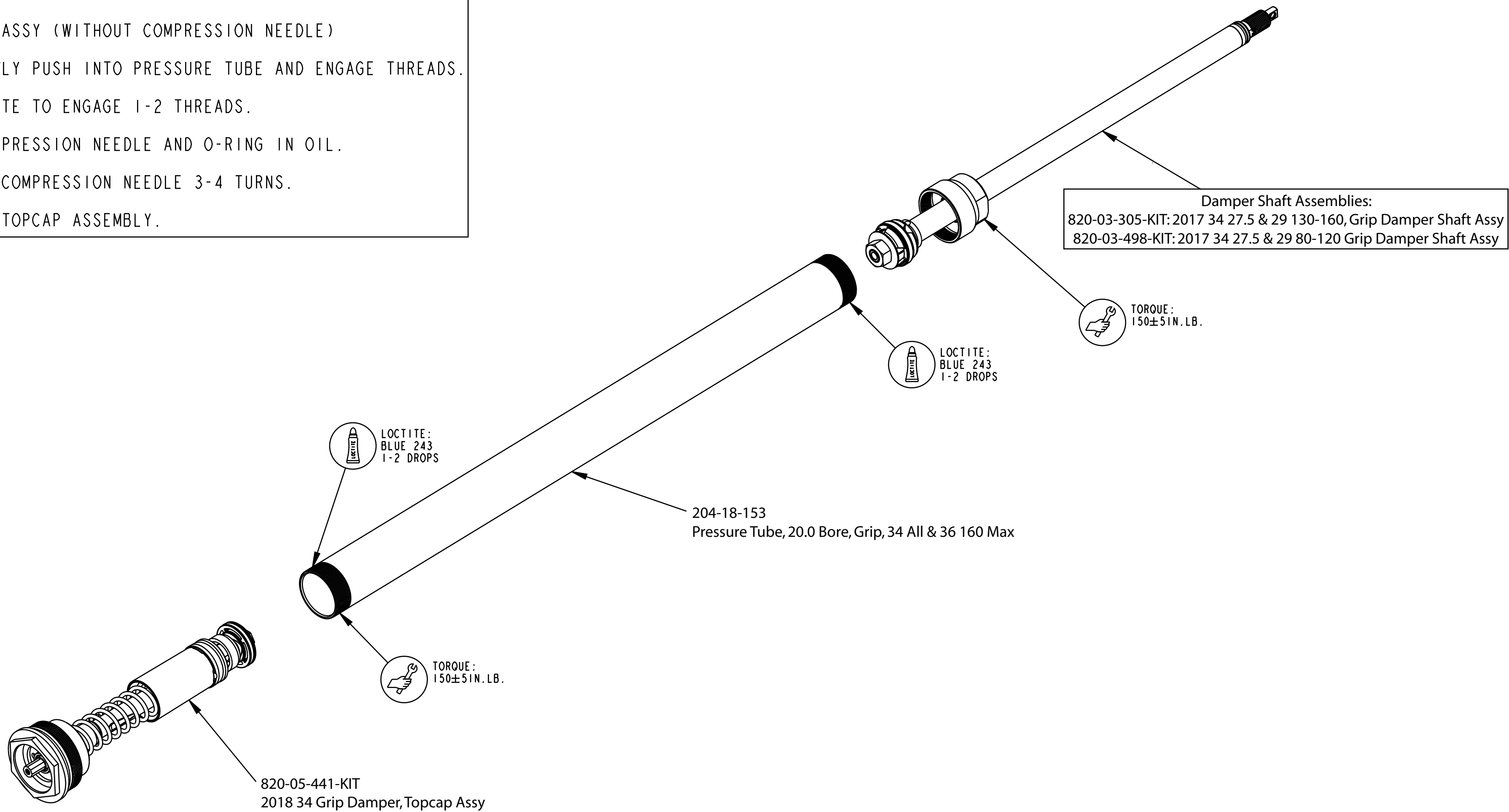


- ASSEMBLY INSTRUCTIONS:
1. ASSEMBLE DAMPER SHAFT ASSEMBLY TO PRESSURE TUBE.
  2. FILL CARTRIDGE WITH OIL.
  3. STROKE DAMPER SHAFT 5X, THEN TOP OUT.
  4. FILL OIL HEIGHT TO PRESSURE TUBE BLEED HOLE.
  5. TOPCAP ASSY (WITHOUT COMPRESSION NEEDLE)
    - A. SLOWLY PUSH INTO PRESSURE TUBE AND ENGAGE THREADS.
    - B. ROTATE TO ENGAGE 1-2 THREADS.
  6. DIP COMPRESSION NEEDLE AND O-RING IN OIL.
  7. THREAD COMPRESSION NEEDLE 3-4 TURNS.
  8. TORQUE TOPCAP ASSEMBLY.



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TITLE  
**2018 34mm 27.5in/29in 80-120 & 130-160 GRIP Cartridge Assemblies**

SIZE DWG. NO.  
**C**

PLOT SCALE 0.75:1 SHEET 1 OF 1

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