

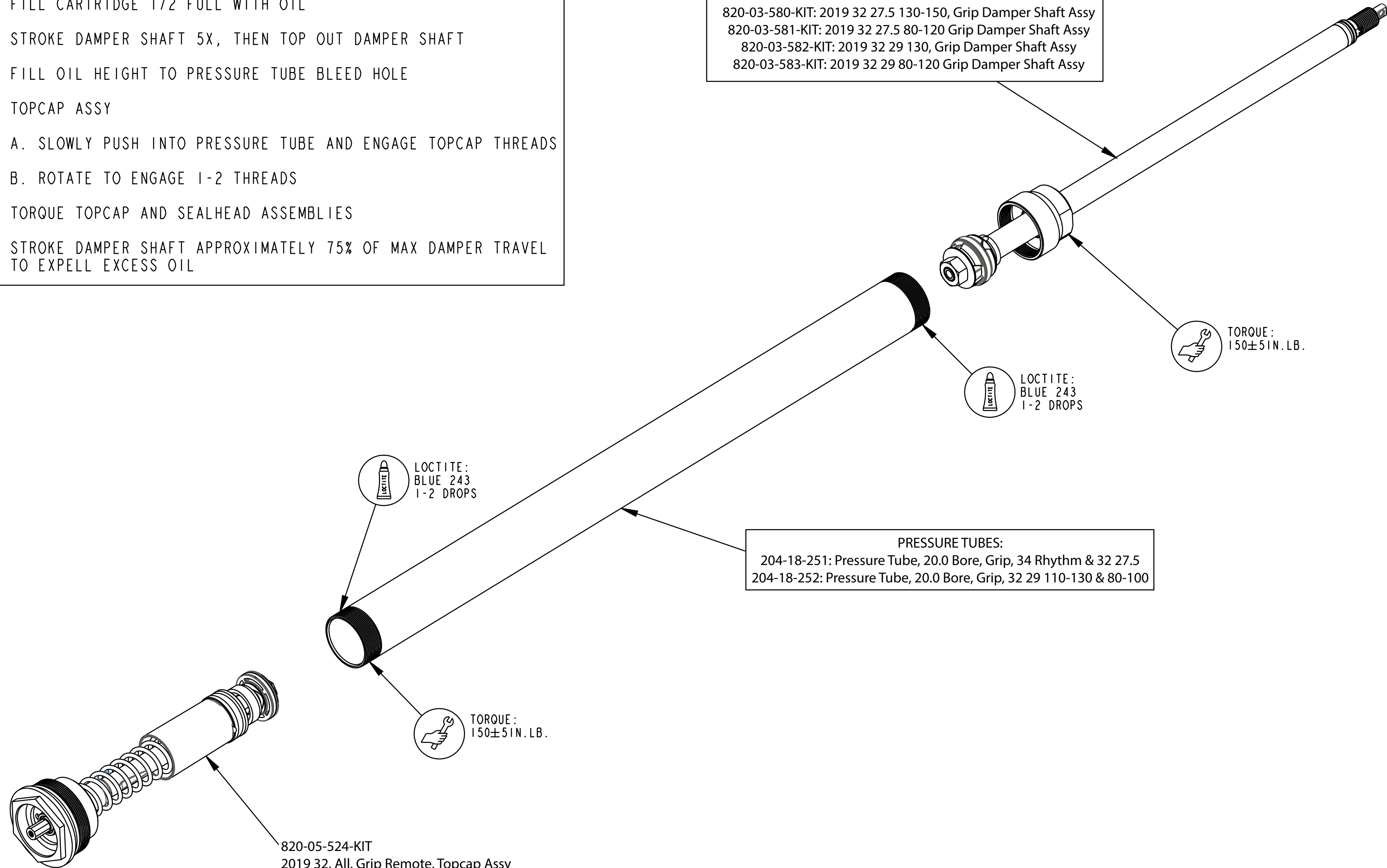
ASSEMBLY INSTRUCTIONS:

1. ASSEMBLE DAMPER SHAFT ASSEMBLY TO PRESSURE TUBE
2. FILL CARTRIDGE 1/2 FULL WITH OIL
3. STROKE DAMPER SHAFT 5X, THEN TOP OUT DAMPER SHAFT
4. FILL OIL HEIGHT TO PRESSURE TUBE BLEED HOLE
5. TOPCAP ASSY
 - A. SLOWLY PUSH INTO PRESSURE TUBE AND ENGAGE TOPCAP THREADS
 - B. ROTATE TO ENGAGE 1-2 THREADS
6. TORQUE TOPCAP AND SEALHEAD ASSEMBLIES
7. STROKE DAMPER SHAFT APPROXIMATELY 75% OF MAX DAMPER TRAVEL TO EXPELL EXCESS OIL

DAMPER SHAFT ASSEMBLIES:
 820-03-580-KIT: 2019 32 27.5 130-150, Grip Damper Shaft Assy
 820-03-581-KIT: 2019 32 27.5 80-120 Grip Damper Shaft Assy
 820-03-582-KIT: 2019 32 29 130, Grip Damper Shaft Assy
 820-03-583-KIT: 2019 32 29 80-120 Grip Damper Shaft Assy

PRESSURE TUBES:
 204-18-251: Pressure Tube, 20.0 Bore, Grip, 34 Rhythm & 32 27.5
 204-18-252: Pressure Tube, 20.0 Bore, Grip, 32 29 110-130 & 80-100

820-05-524-KIT
 2019 32, All, Grip Remote, Topcap Assy



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TITLE **2019 32mm Grip Remote Cartridge Assemblies**

SIZE DWG. NO. **C**

PLOT SCALE 0.75:1 SHEET 1 OF 1