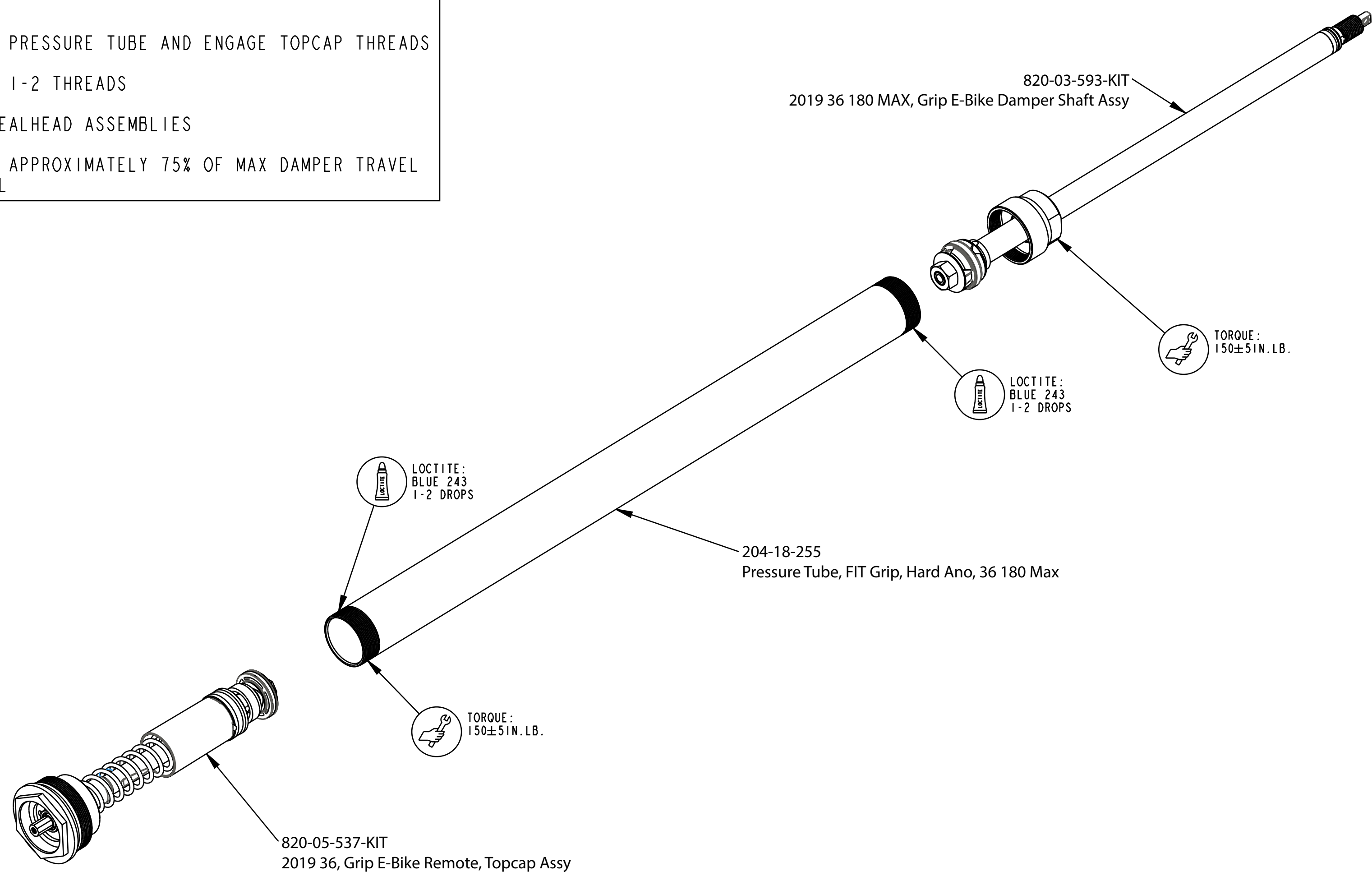


- ASSEMBLY INSTRUCTIONS:
1. ASSEMBLE DAMPER SHAFT ASSEMBLY TO PRESSURE TUBE
 2. FILL CARTRIDGE 1/2 FULL WITH OIL
 3. STROKE DAMPER SHAFT 5X, THEN TOP OUT DAMPER SHAFT
 4. FILL OIL HEIGHT TO PRESSURE TUBE BLEED HOLE
 5. TOPCAP ASSY
 - A. SLOWLY PUSH INTO PRESSURE TUBE AND ENGAGE TOPCAP THREADS
 - B. ROTATE TO ENGAGE 1-2 THREADS
 6. TORQUE TOPCAP AND SEALHEAD ASSEMBLIES
 7. STROKE DAMPER SHAFT APPROXIMATELY 75% OF MAX DAMPER TRAVEL TO EXPELL EXCESS OIL



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TITLE **2019 36 Rhythm, 180 MAX,
Grip E-Bike Remote Cart Assy**

SIZE DWG. NO. **C**

PLOT SCALE 0.75:1 SHEET 1 OF 1

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